

University of Stuttgart
Germany



Analytische Qualitätssicherung Baden-Württemberg

Proficiency Test 11/23

- TW S10 – epichlorohydrin, acrylamide in
drinking water -

Final report

provided by

AQS Baden-Württemberg at

Institute for Sanitary Engineering, Water Quality and Solid Waste Management,
University of Stuttgart

Bandtäle 2, 70569 Stuttgart-Büsnau, Germany



Stuttgart, in April 2024

**AQS Baden-Württemberg at
Institute of Sanitary Engineering,
Water Quality and Solid Waste Management
at University of Stuttgart
Bandtäle 2
70569 Stuttgart-Büsnau
Germany
<http://www.aqsbw.de>
Tel.: +49 (0)711 / 685-65446
Fax: +49 (0)711 / 685-53769
E-Mail: info@aqsbw.de**

Responsibilities:

| | | |
|---------------------------------|------------------------------|----------|
| Scientific director: | Dr.-Ing. Michael Koch | |
| PT coordinator: | Dr.-Ing. Frank Baumeister | |
| Assistant PT coordinator | Dipl.-Biol. Biljana Marić | |
| Sample preparation | Gertrud Joas Anass Bakiri | |
| Release of the report: | Dr.-Ing. Michael Koch | 4.4.2024 |
| Version of the report | 1 | |

List of contents

| | |
|--|---|
| 1. General | 1 |
| 2. PT design | 1 |
| 3. Sample preparation | 1 |
| 4. Sample distribution..... | 2 |
| 5. Analytical methods | 2 |
| 6. Submission of the results | 2 |
| 7. Basic principle of evaluation and assessment..... | 3 |
| 8. Evaluation..... | 4 |
| 9. Explanation for the appendices | 4 |
| 10. Measurement uncertainty..... | 4 |
| 11. Traceable reference values | 5 |
| 12. Internet..... | 5 |

Anhang A

| | |
|-----------------------|-----|
| EPICHLOROHYDRIN | A-1 |
| ACRYLAMIDE | A-7 |

Anhang B

Anhang C

| | |
|-----------------------|------|
| EPICHLOROHYDRIN | C-1 |
| ACRYLAMIDE | C-10 |

1. General

This PT was provided in the context of the AQS Baden-Württemberg drinking water PT scheme. In this round following parameter were to be determined.

- epichlorohydrin
- acrylamide

The PT was executed according to the recommendations of the German Federal Environment Agency from December 2003. These recommendations “for the execution of PTs for the measurement of chemical parameter and indicator parameter for the external quality control of drinking water laboratories” (Bundesgesundheitsblatt 46 12, 1094-1095) require, that drinking water laboratories must demonstrate their competence for all parameters they are accredited for or they want to be accredited for by a successful participation in a PT round within a cycle of 2-3 years.

The PT was executed and evaluated according to the requirements of DIN 38402-A45 and ISO/TS 20612.

2. PT design

Each participant received the following samples:

- 3 samples for the determination of epichlorohydrin in 1000-ml-glass bottles with screw cap. Preservation by cooling.
- 3 samples for the determination of acrylamide in 500-ml-glas bottles with screw cap. Preservation by cooling.

3 different concentration levels/batches were produced. All participants received the same samples.

3. Sample preparation

The samples for the determination of the above mentioned parameters were based on a real drinking water matrix.

The drinking water was filtered by using 5 µm and 1 µm filter cartridges to eliminate particles. To reduce germs, the drinking water was irradiated with ultraviolet light and pasteurised at 80°C in a stainless steel vessel overnight. During pasteurisation, the drinking water was aerated with a mixture composed of carbon dioxide and nitrogen to prevent calcium carbonate precipitation.

The drinking water was spiked with stock solutions and the concentrations covered drinking and ground water relevant ranges.

4. Sample distribution

The samples were dispatched on 04 December 2023 by express service (GoExpress).

5. Analytical methods

The participants were free to choose a suitable method, but a limit of quantification of 0,04 µg/l for epichlorohydrin and 0,05 µg/l for acrylamide was required.

The participants were informed that the samples had to be analysed in the own laboratory, with own personal and own equipment. Subcontracting of the analysis was not allowed.

The samples had to be analysed in duplicate over the complete method (sample preparation and measurement). The participants were asked to report the results in µg/l with three significant digits.

6. Submission of the results

The deadline for the submission of results was on 22 December 2023.

7. Basic principle of evaluation and assessment

The basic principle of the evaluation and assessment of the PTs from AQS Baden-Württemberg are described in the document „Evaluation of the PTs and information for the report“, which can be downloaded from www.aqsbw.de/pdf/ausw_berichte_v1_en.pdf.

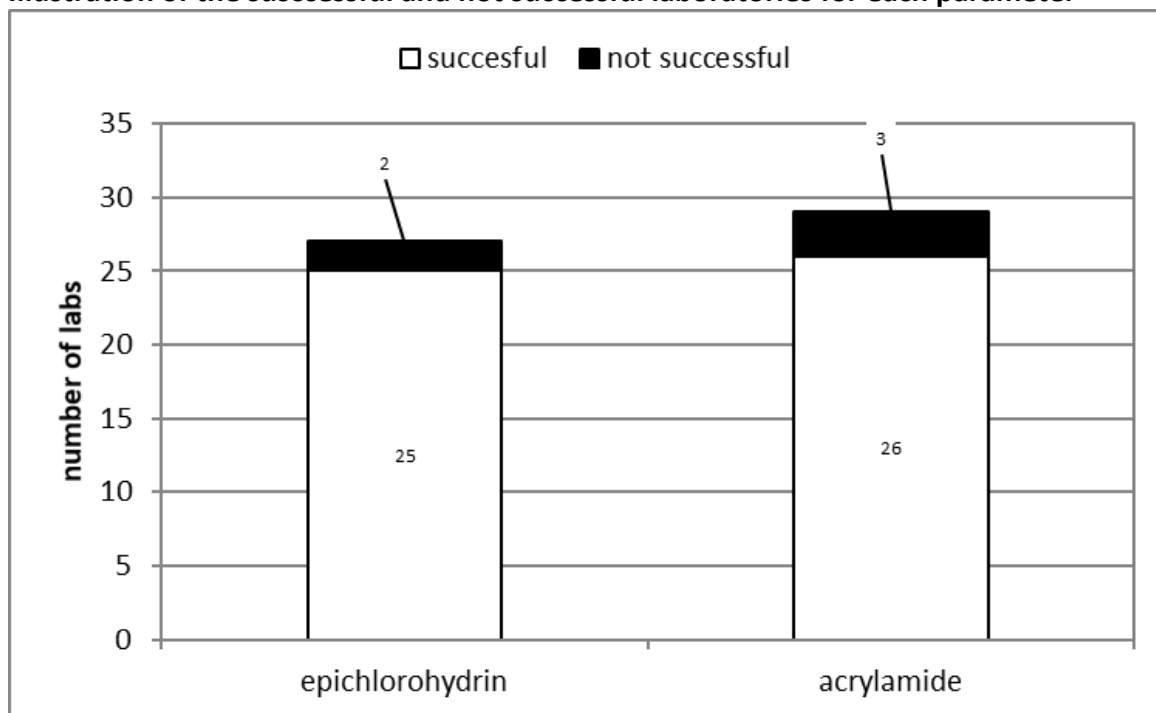
This PT was evaluated as follows:

| | | | | | | | |
|--|--|------------------|------------|---------------------|--------------|------------------|----------------|
| Assigned value x_{pt}: | Consensus value (Hampel estimator) | | | | | | |
| Standard deviation for proficiency assessment σ_{pt}: | Q method | | | | | | |
| Upper limit of σ_{pt}: | 25 % | | | | | | |
| Lower limit of σ_{pt}: | 5 % | | | | | | |
| Assessment: | z_U -Score | | | | | | |
| Classification of the single results: | <table style="border: none;"> <tr> <td style="padding-right: 20px;">$z_U \leq 2,0$</td> <td>successful</td> </tr> <tr> <td>$2,0 < z_U < 3,0$</td> <td>questionable</td> </tr> <tr> <td>$z_U \geq 3,0$</td> <td>unsatisfactory</td> </tr> </table> | $ z_U \leq 2,0$ | successful | $2,0 < z_U < 3,0$ | questionable | $ z_U \geq 3,0$ | unsatisfactory |
| $ z_U \leq 2,0$ | successful | | | | | | |
| $2,0 < z_U < 3,0$ | questionable | | | | | | |
| $ z_U \geq 3,0$ | unsatisfactory | | | | | | |
| Parameter assessment: | A parameter was assessed as successful, if more than half of the values were correctly determined (2 out of 3 values are within the tolerance limits). | | | | | | |

8. Evaluation

| | |
|-----------------------------------|--------------|
| Number of participants: | 35 |
| Number of reported values | 168 |
| Number of accepted values: | 146 (86,9 %) |

Illustration of the successful and not successful laboratories for each parameter



9. Explanation for the appendices

The explanations for the appendices can be found in the document „Evaluation of the PTs and information for the report“, which can be downloaded from www.aqsbw.de/pdf/ausw_berichte_v1_en.pdf.

10. Measurement uncertainty

General:

| | |
|---|--------------|
| Number of labs with valid values | 35 |
| Number of labs with valid values and reported measurement uncertainties | 25 (71,4 %) |
| Number of valid values | 168 |
| Number of valid values with measurement uncertainties | 117 (69,6 %) |

Measurement uncertainties against the accreditation status

| Accreditation status of the values | Number of values | Number of values with measurement uncertainty |
|------------------------------------|------------------|---|
| accredited | 153 | 102 (66,6 %) |
| not accredited | 15 | 15 (100 %) |
| not specified | 0 | 0 |

Interpretation of the reported measurement uncertainties:

If measurement uncertainties are underestimated values assessed as “satisfactory” in the PT ($|z_U| \leq 2$), will have a large ζ -score. $|\zeta| > 2$ means that the “own” requirements (defined in terms of estimated uncertainty) are not fulfilled.

| | |
|--|-------------|
| Number of values with reported measurement uncertainty having a $z_U \leq 2,0$ | 105 |
| Number of values with a magnitude of ζ-scores > 2 The own requirements of the laboratory are not fulfilled and the estimation of the measurement uncertainty is too low | 16 (15,2 %) |

11. Traceable reference values

The explanations about traceable reference values can be found in the document „Evaluation of the PTs and information for the report“, which can be downloaded from www.agsbw.de/pdf/ausw_berichte_v1_en.pdf

12. Internet

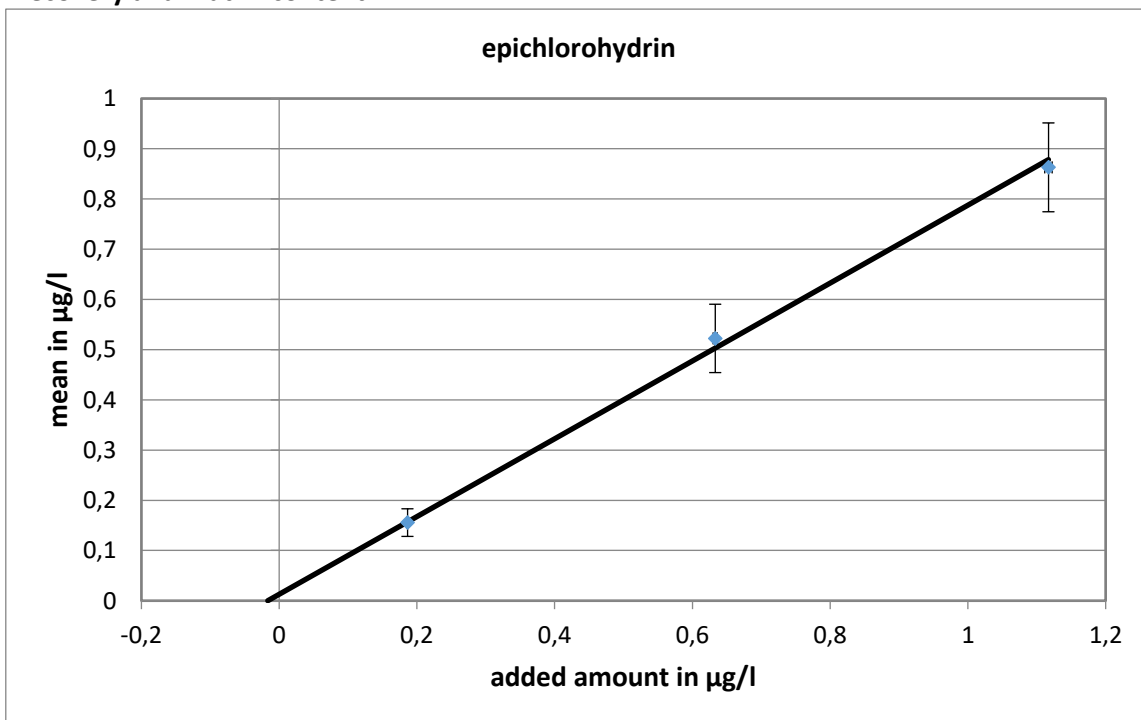
The report is available on the following webpage:

http://www.agsbw/pdf/287/report_287.pdf

epichlorohydrin

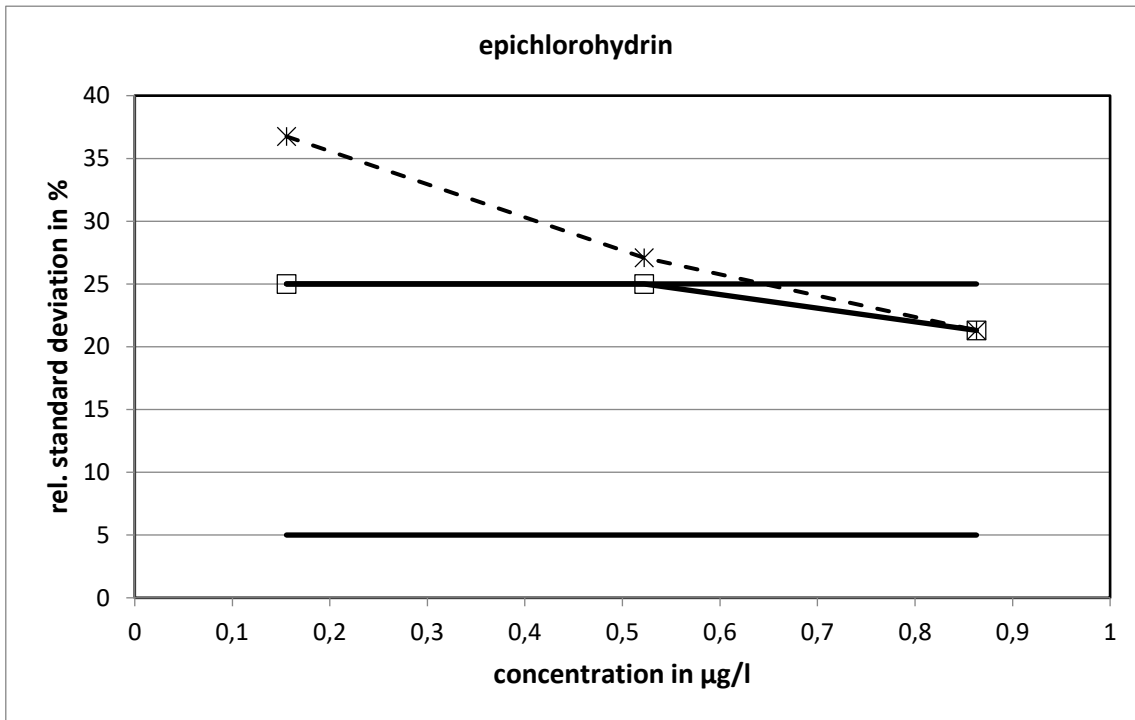
| level | assigned value [µg/l] | expanded uncertainty of the assigned value [%] | standard deviation, calculated using robust statistics [µg/l] | standard deviation for proficiency assessment [µg/l] | standard deviation for proficiency assessment [%] | upper tolerance limit [µg/l] | lower tolerance limit [µg/l] | upper tolerance limit [%] | lower tolerance limit [%] | number of results | out below | out above | out [%] |
|-------|-----------------------|--|---|--|---|------------------------------|------------------------------|---------------------------|---------------------------|-------------------|-----------|-----------|---------|
| 1 | 0,1555 | 17,68 | 0,0572 | 0,0389 | 25,00 | 0,2457 | 0,0853 | 57,99 | -45,19 | 27 | 3 | 1 | 14,8 |
| 2 | 0,5224 | 13,03 | 0,1415 | 0,1306 | 25,00 | 0,8253 | 0,2863 | 57,99 | -45,19 | 27 | 1 | 2 | 11,1 |
| 3 | 0,8630 | 10,25 | 0,1838 | 0,1838 | 21,30 | 1,279 | 0,5267 | 48,19 | -38,97 | 27 | 1 | 1 | 7,4 |
| sum | | | | | | | | | | 81 | 5 | 4 | 11,1 |

Recovery and matrix content

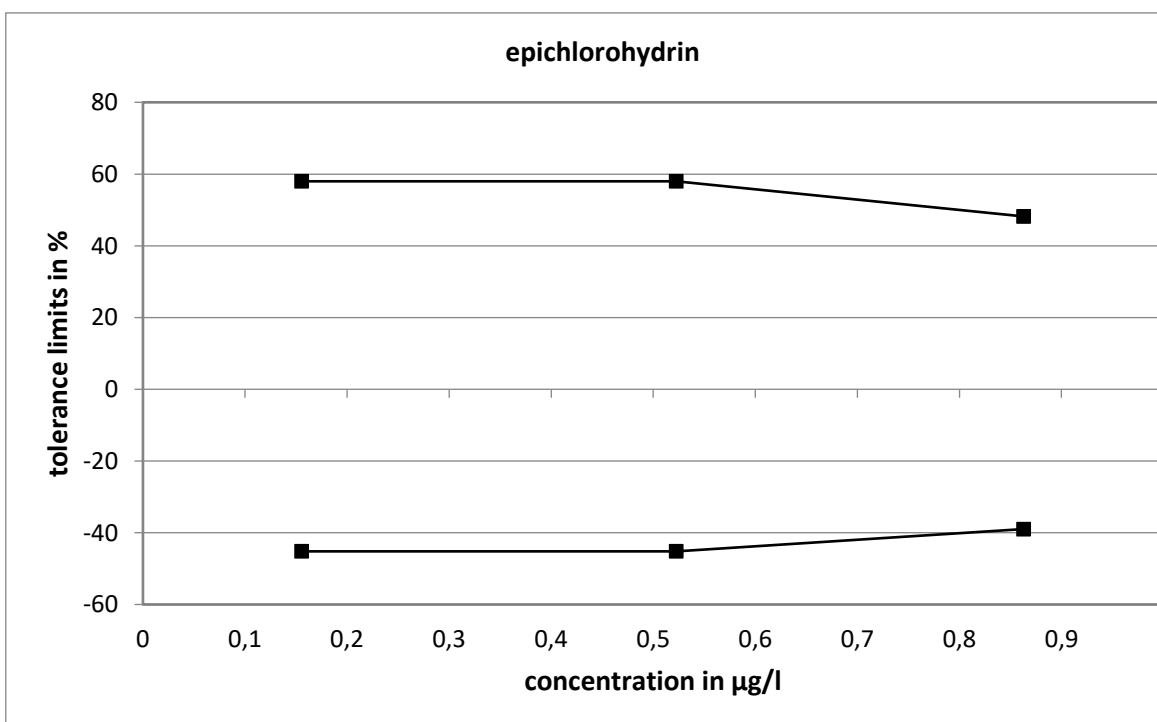


slope of the regression: 0,775; recovery rate: 77,5 %
 neg. x-axis intercept = matrix content: 0,0165 µg/l
 expanded uncertainty of the matrix content: 0,0165 µg/l = 100 %

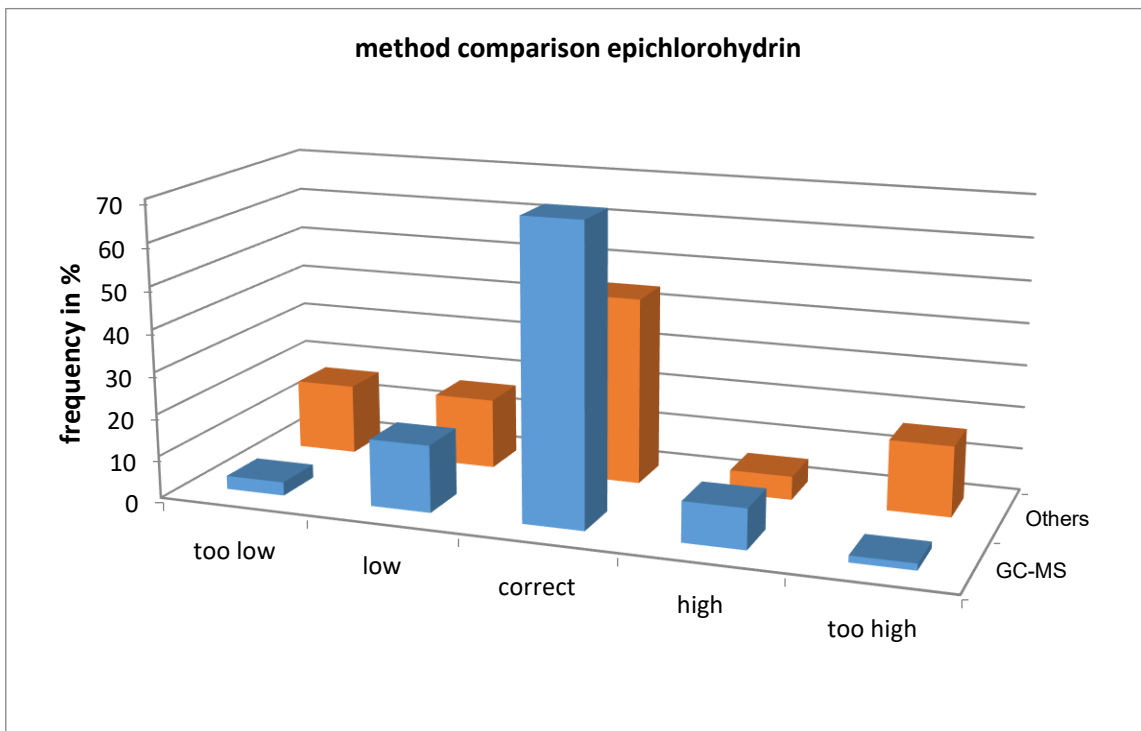
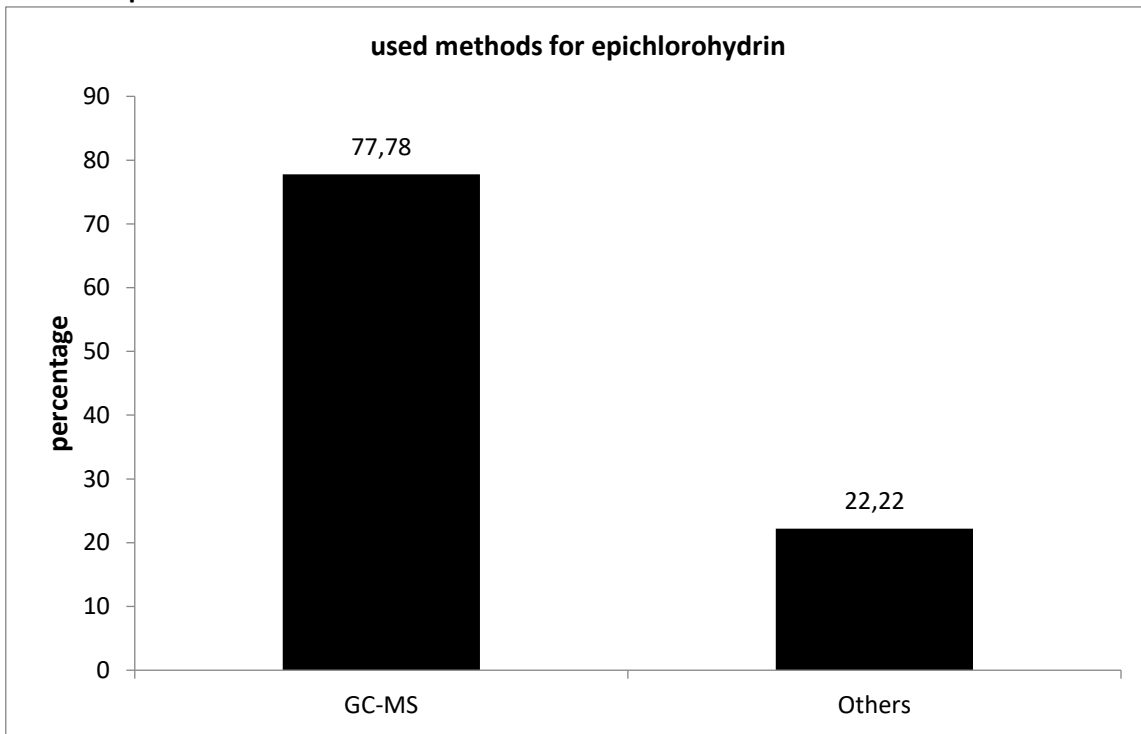
Relative standard deviation and tolerance limits



The relative standard deviations calculated with the Q-method reached the upper limit with two concentration levels.



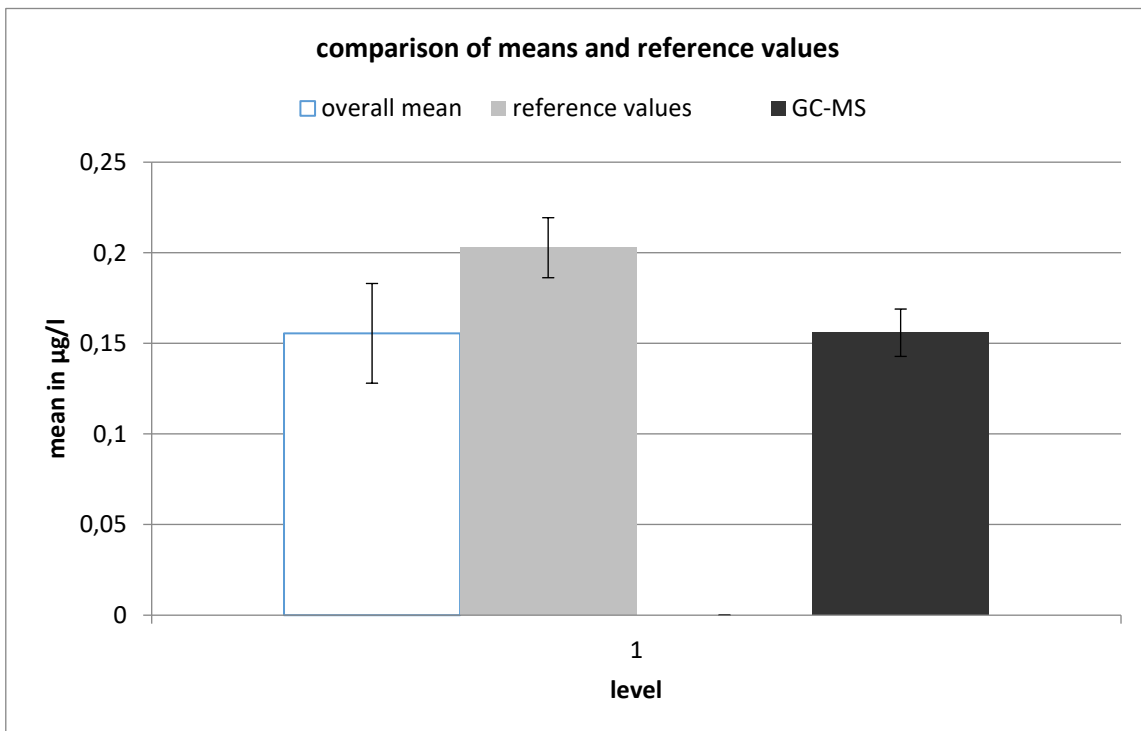
Method specific evaluation

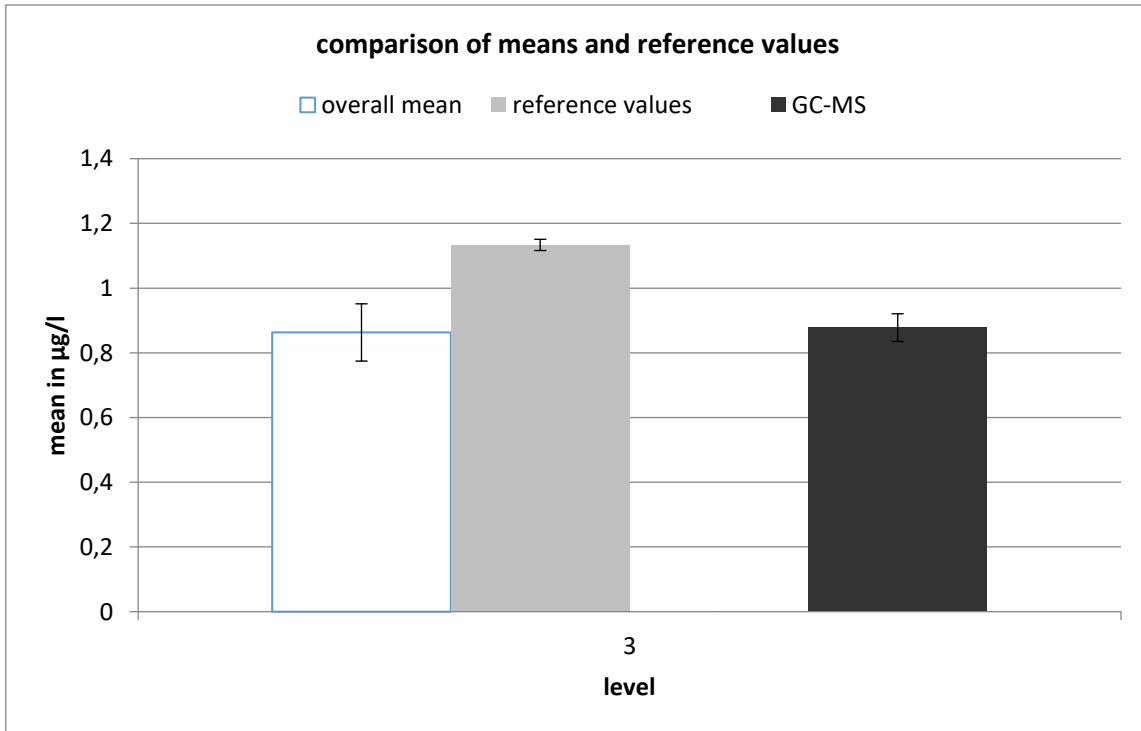
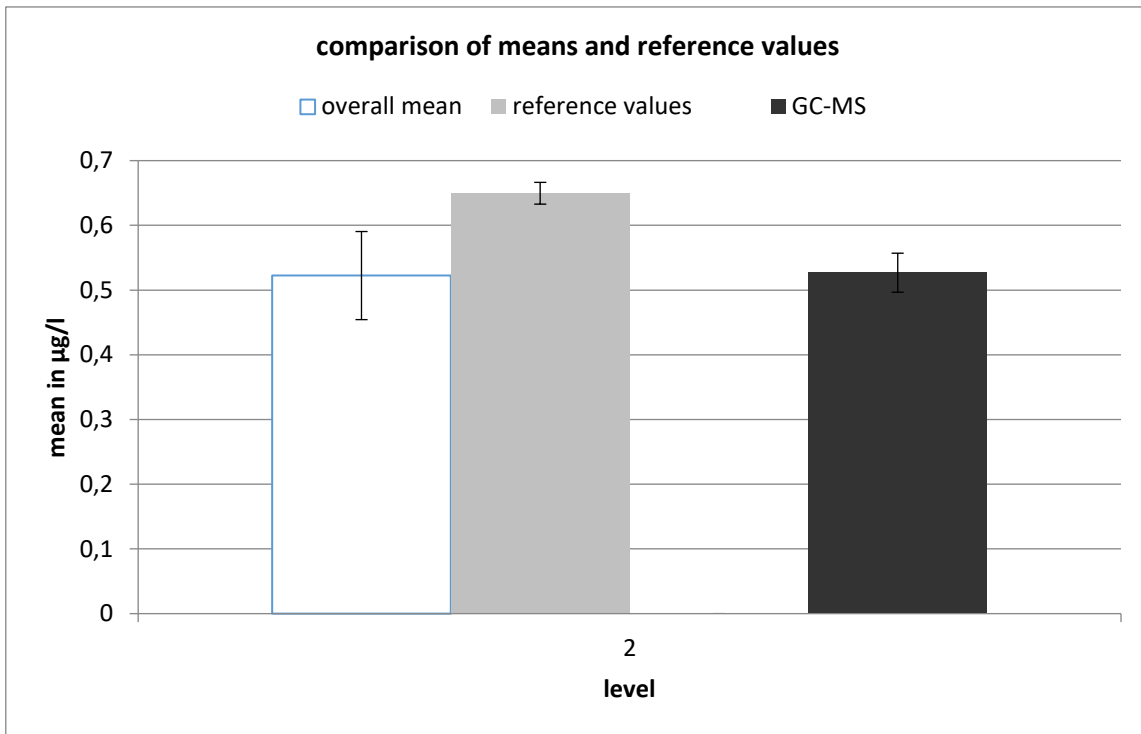


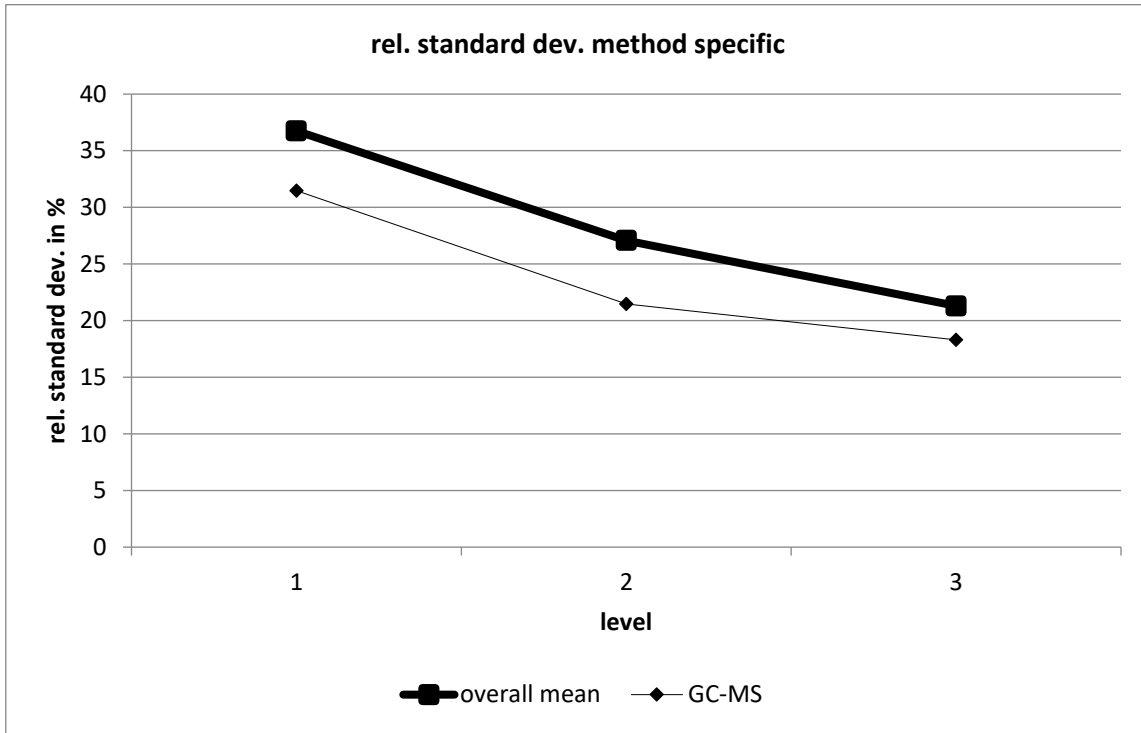
The values determined with GC-MS showed the closest statistical distribution.

Comparison of means and reference values

| level | GC-MS | | | reference values | | |
|-------|--------------------------|--------------------------------------|----------------------|-------------------------------------|--------------------------------------|----------------------|
| | mean [$\mu\text{g/l}$] | exp. uncertainty [$\mu\text{g/l}$] | exp. uncertainty [%] | reference value [$\mu\text{g/l}$] | exp. uncertainty [$\mu\text{g/l}$] | exp. uncertainty [%] |
| 1 | 0,1555 | 0,0275 | 17,7 | 0,2028 | 0,0166 | 8,2 |
| 2 | 0,5224 | 0,0681 | 13,0 | 0,6496 | 0,0168 | 2,6 |
| 3 | 0,8630 | 0,0884 | 10,2 | 1,1334 | 0,0174 | 1,5 |





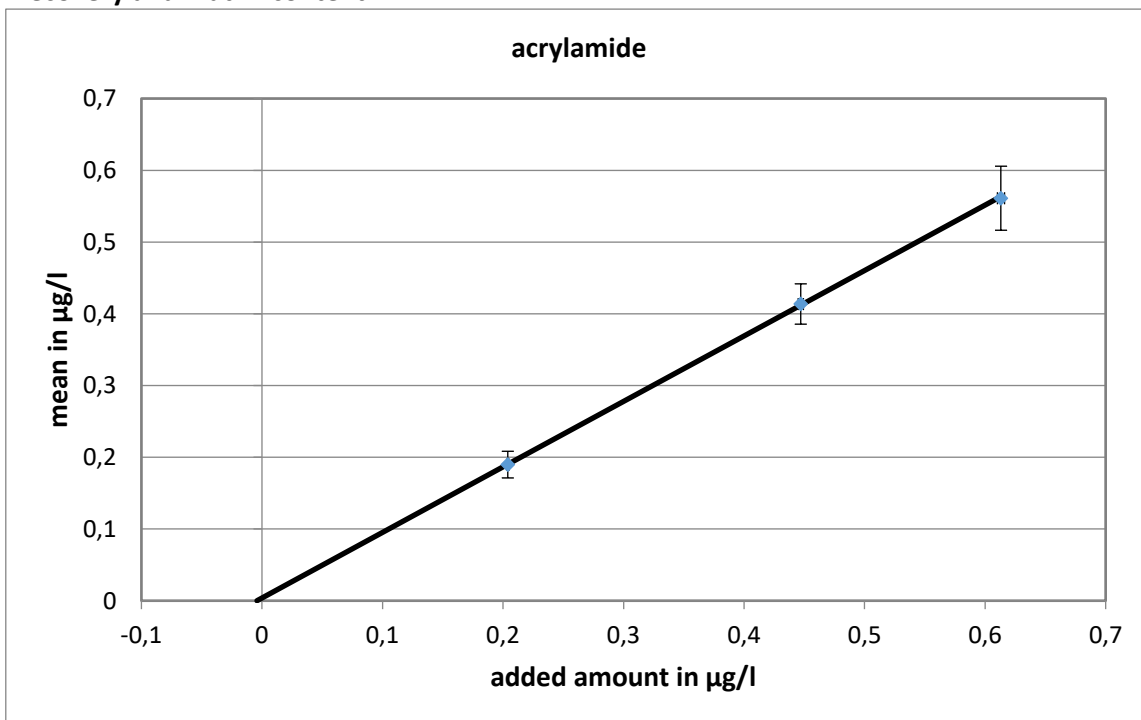


| GC-MS | | | | | | | | | |
|-------|--------------------|------------------------------|---------------------------|----------------------------------|-------------------------------|-------------------|-----------|-----------|---------|
| level | robust mean [µg/l] | exp. unc. of the mean [µg/l] | exp. unc. of the mean [%] | robust standard deviation [µg/l] | robust standard deviation [%] | number of results | out below | out above | out [%] |
| 1 | 0,1559 | 0,0131 | 8,3882 | 0,0491 | 31,475 | 22 | 3 | 0 | 13,64 |
| 2 | 0,5268 | 0,0302 | 5,7251 | 0,1132 | 21,483 | 22 | 1 | 1 | 9,091 |
| 3 | 0,8778 | 0,0428 | 4,8776 | 0,1607 | 18,302 | 22 | 1 | 0 | 4,545 |

acrylamide

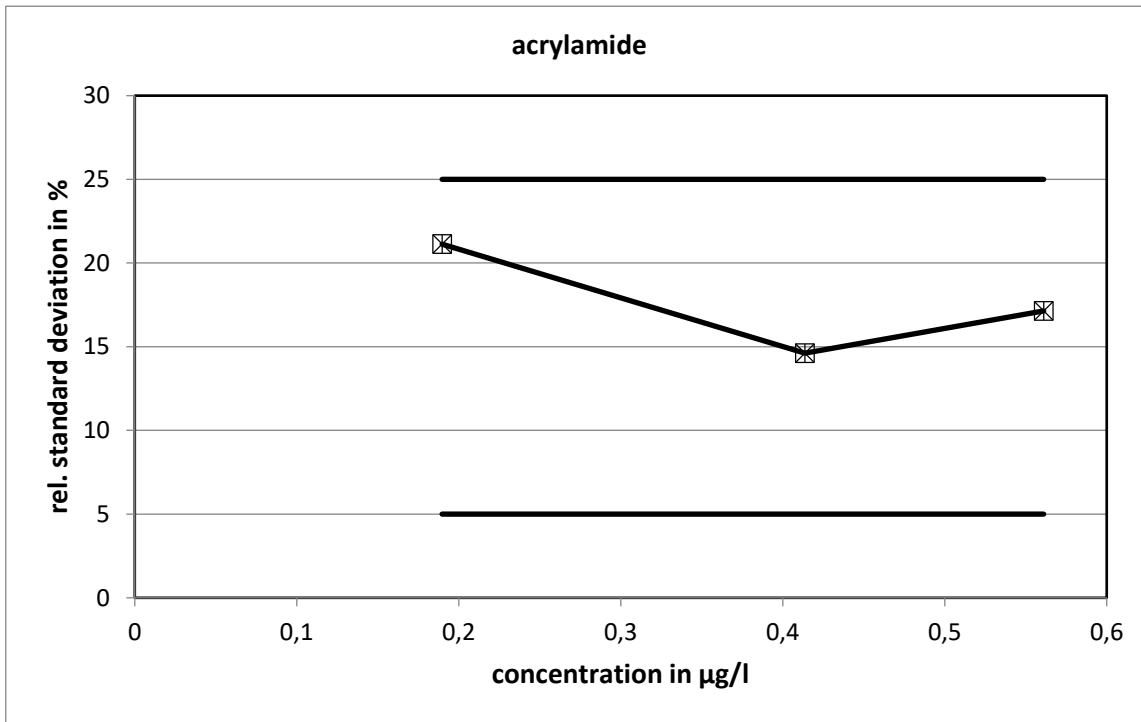
| level | assigned value [µg/l] | expanded uncertainty of the assigned value [%] | standard deviation, calculated using robust statistics [µg/l] | standard deviation for proficiency assessment [µg/l] | standard deviation for proficiency assessment [%] | upper tolerance limit [µg/l] | lower tolerance limit [µg/l] | upper tolerance limit [%] | lower tolerance limit [%] | number of results | out below | out above | out [%] |
|-------|-----------------------|--|---|--|---|------------------------------|------------------------------|---------------------------|---------------------------|-------------------|-----------|-----------|---------|
| 1 | 0,1897 | 9,81 | 0,0401 | 0,0401 | 21,13 | 0,2803 | 0,1163 | 47,74 | -38,67 | 29 | 3 | 1 | 13,8 |
| 2 | 0,4136 | 6,79 | 0,0605 | 0,0605 | 14,62 | 0,5447 | 0,3003 | 31,70 | -27,40 | 29 | 4 | 0 | 13,8 |
| 3 | 0,5611 | 7,96 | 0,0962 | 0,0962 | 17,14 | 0,7729 | 0,3825 | 37,75 | -31,82 | 29 | 3 | 0 | 10,3 |
| sum | | | | | | | | | | 87 | 10 | 1 | 12,6 |

Recovery and matrix content

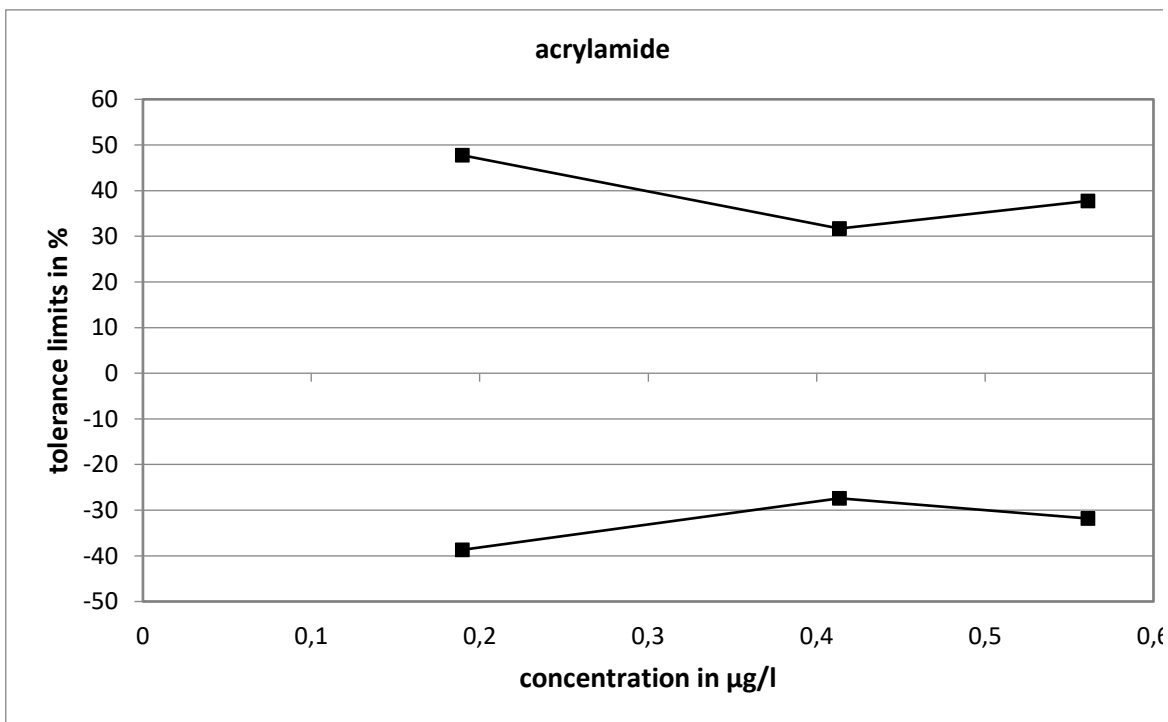


slope of the regression: 0,913; recovery rate: 91,3 %
 neg. x-axis intercept = matrix content: 0,0041 µg/l
 expanded uncertainty of the matrix content: 0,0041 µg/l = 100 %

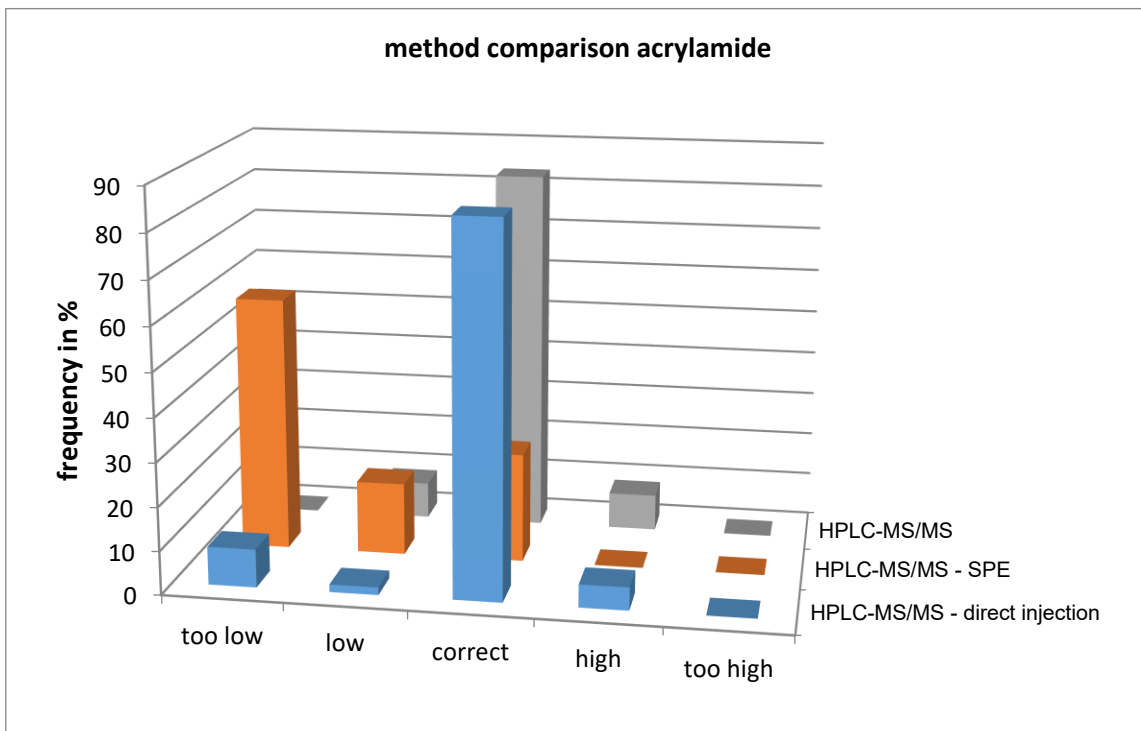
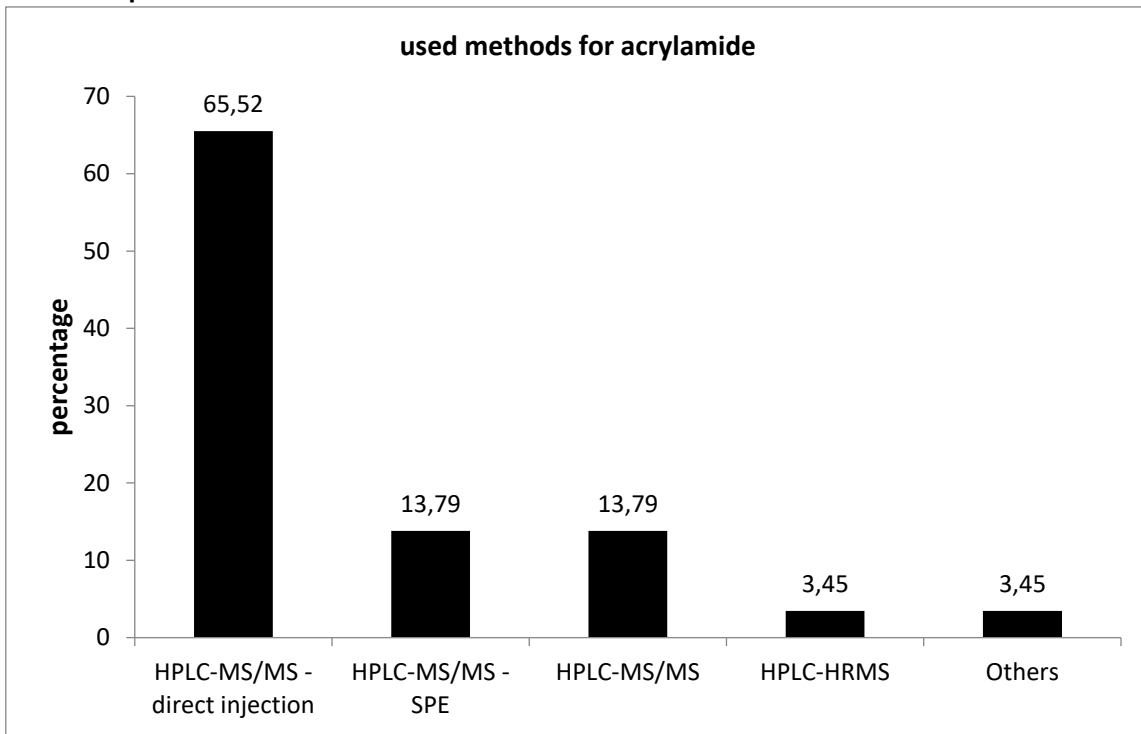
Relative standard deviation and tolerance limits



The relative standard deviations calculated with the Q-method reached not the limits.



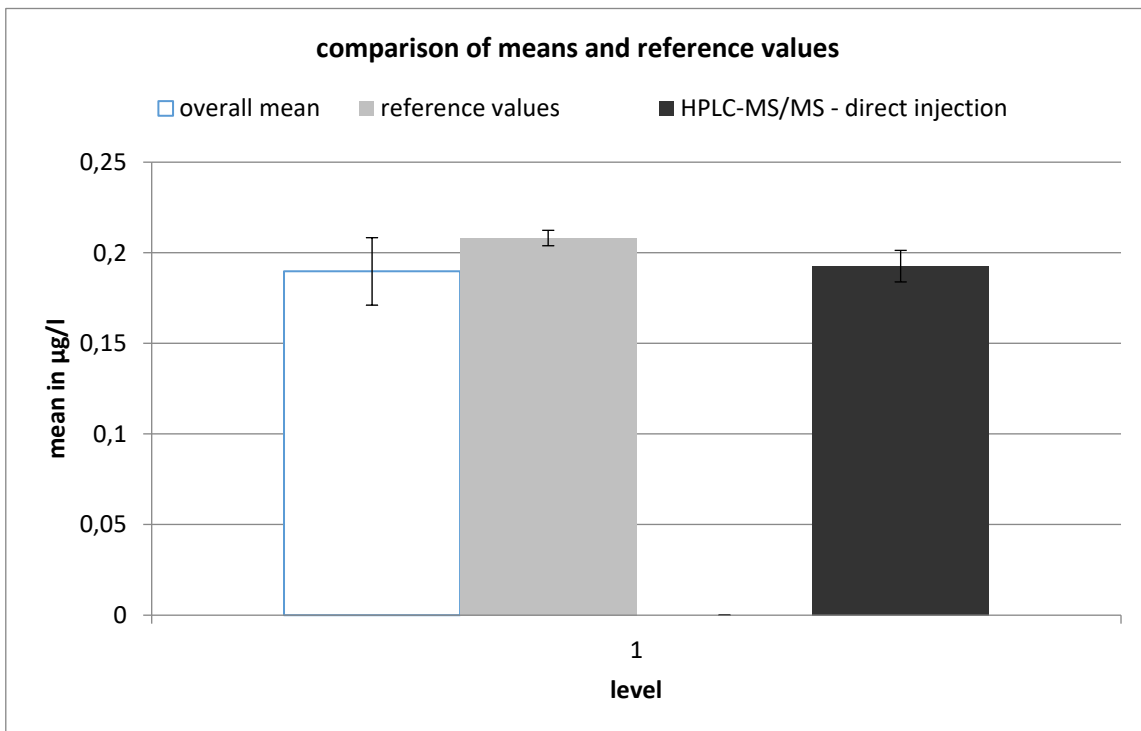
Method specific evaluation

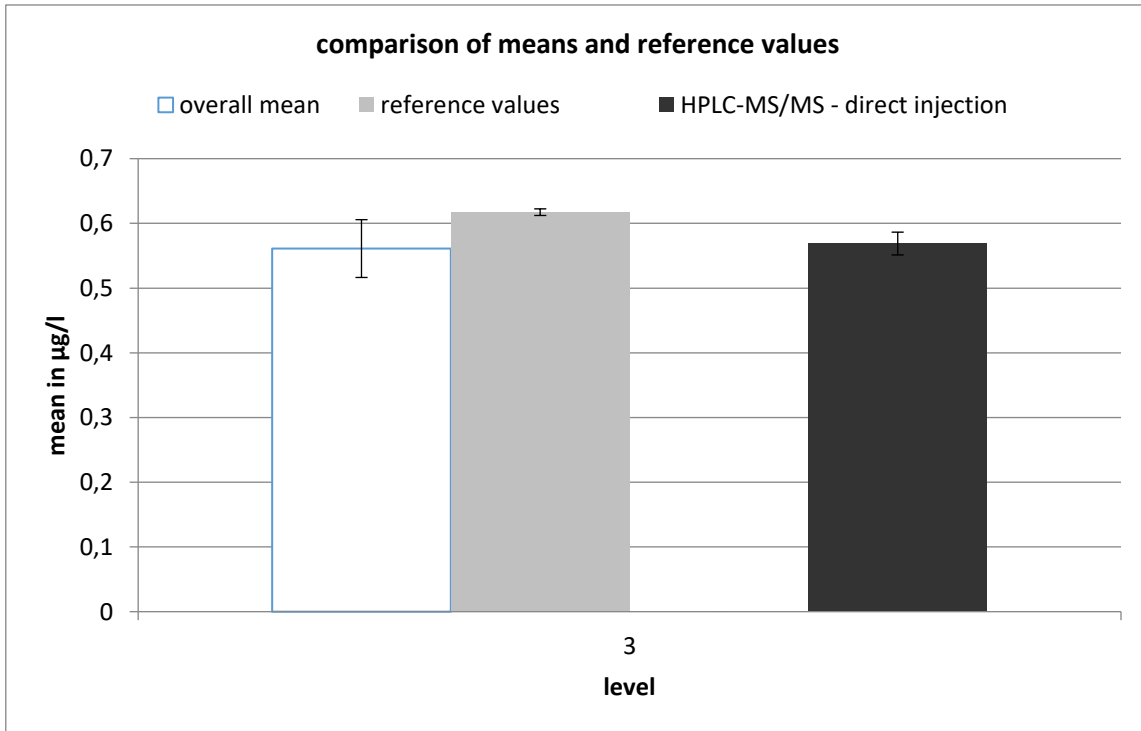
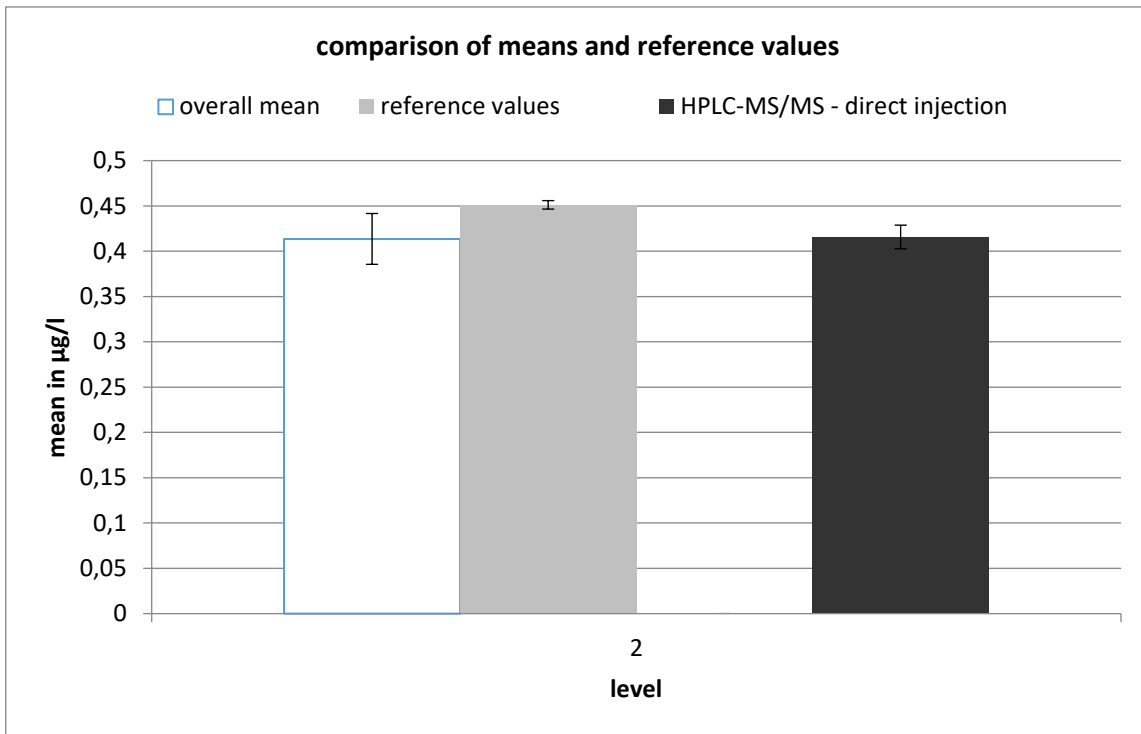


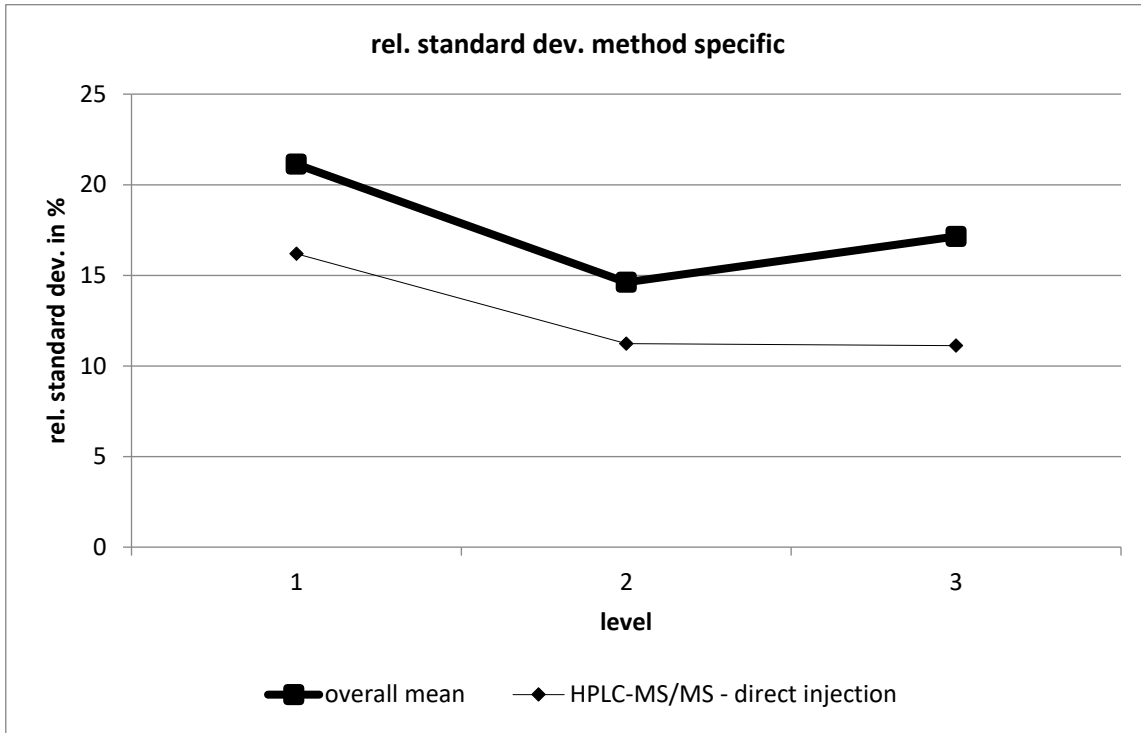
The values determined with HPLC-MS/MS - direct injection showed the closest statistical distribution.

Comparison of means and reference values

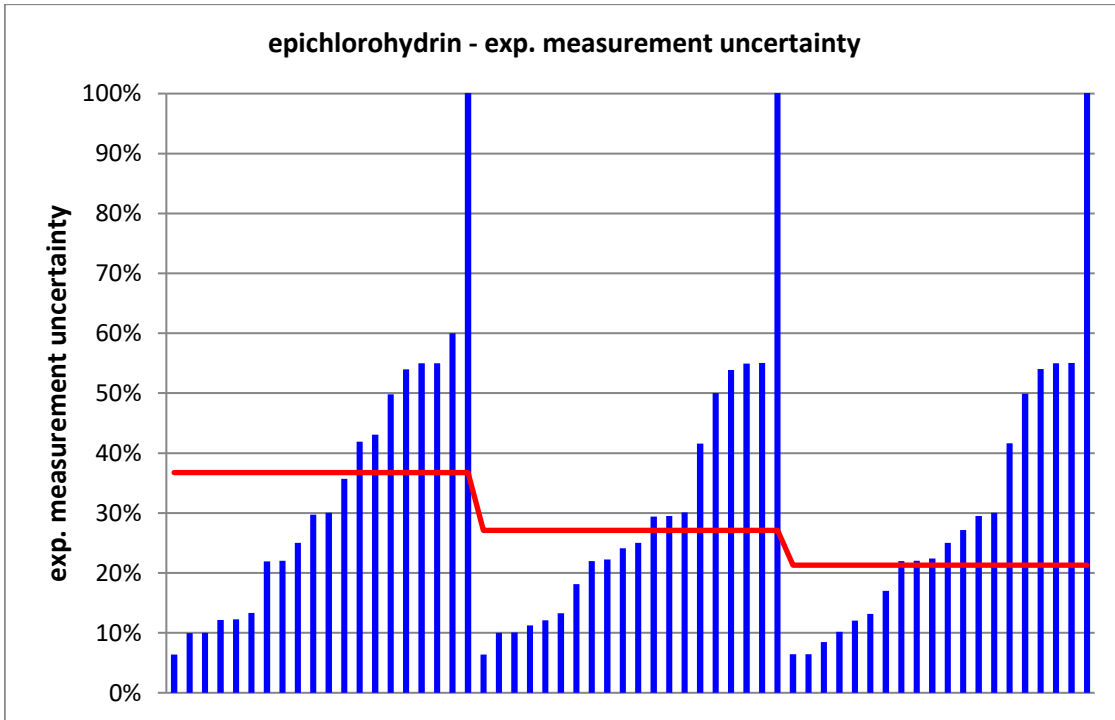
| level | mean | | | reference value | | |
|-------|--------------------------|--------------------------------------|----------------------|-------------------------------------|--------------------------------------|----------------------|
| | mean [$\mu\text{g/l}$] | exp. uncertainty [$\mu\text{g/l}$] | exp. uncertainty [%] | reference value [$\mu\text{g/l}$] | exp. uncertainty [$\mu\text{g/l}$] | exp. uncertainty [%] |
| 1 | 0,1897 | 0,0186 | 9,8 | 0,2081 | 0,0043 | 2,0 |
| 2 | 0,4136 | 0,0281 | 6,8 | 0,4512 | 0,0047 | 1,0 |
| 3 | 0,5611 | 0,0446 | 8,0 | 0,6173 | 0,0051 | 0,8 |



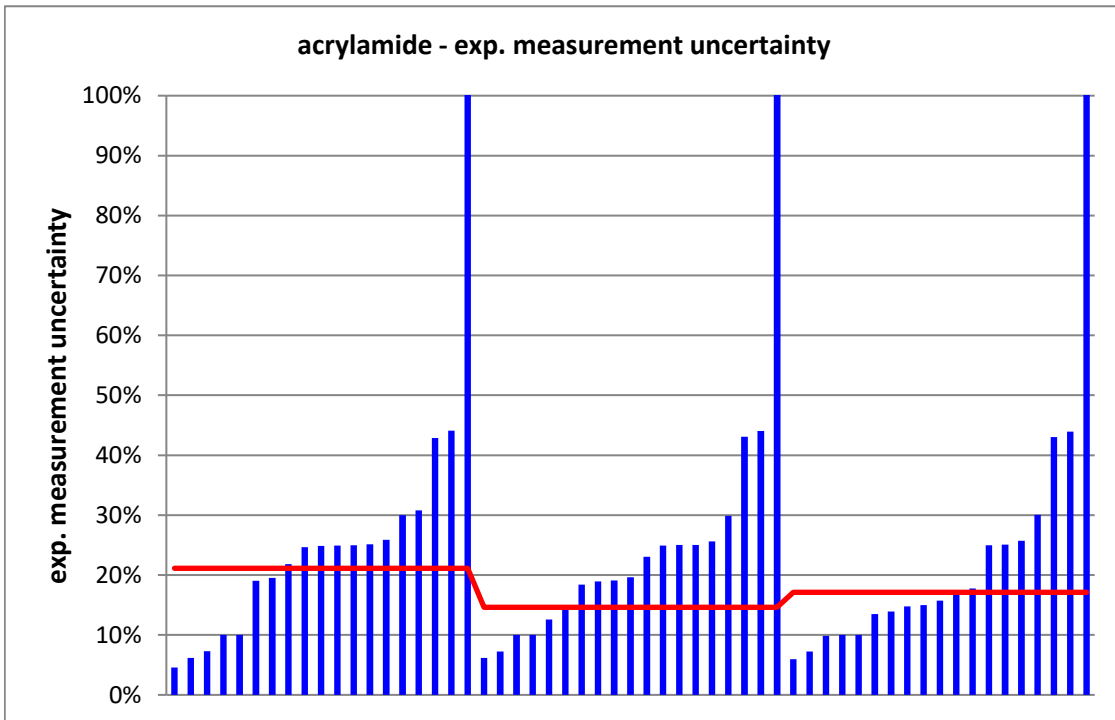




| HPLC-MS/MS - direct injection | | | | | | | | | |
|-------------------------------|--------------------|------------------------------|---------------------------|----------------------------------|-------------------------------|-------------------|-----------|-----------|---------|
| level | robust mean [µg/l] | exp. unc. of the mean [µg/l] | exp. unc. of the mean [%] | robust standard deviation [µg/l] | robust standard deviation [%] | number of results | out below | out above | out [%] |
| 1 | 0,1926 | 0,0087 | 4,5247 | 0,0312 | 16,188 | 20 | 2 | 1 | 15 |
| 2 | 0,4158 | 0,0131 | 3,1399 | 0,0467 | 11,234 | 20 | 1 | 1 | 10 |
| 3 | 0,5688 | 0,0177 | 3,1078 | 0,0632 | 11,119 | 20 | 2 | 1 | 15 |



Strongly deviating values are not illustrated.

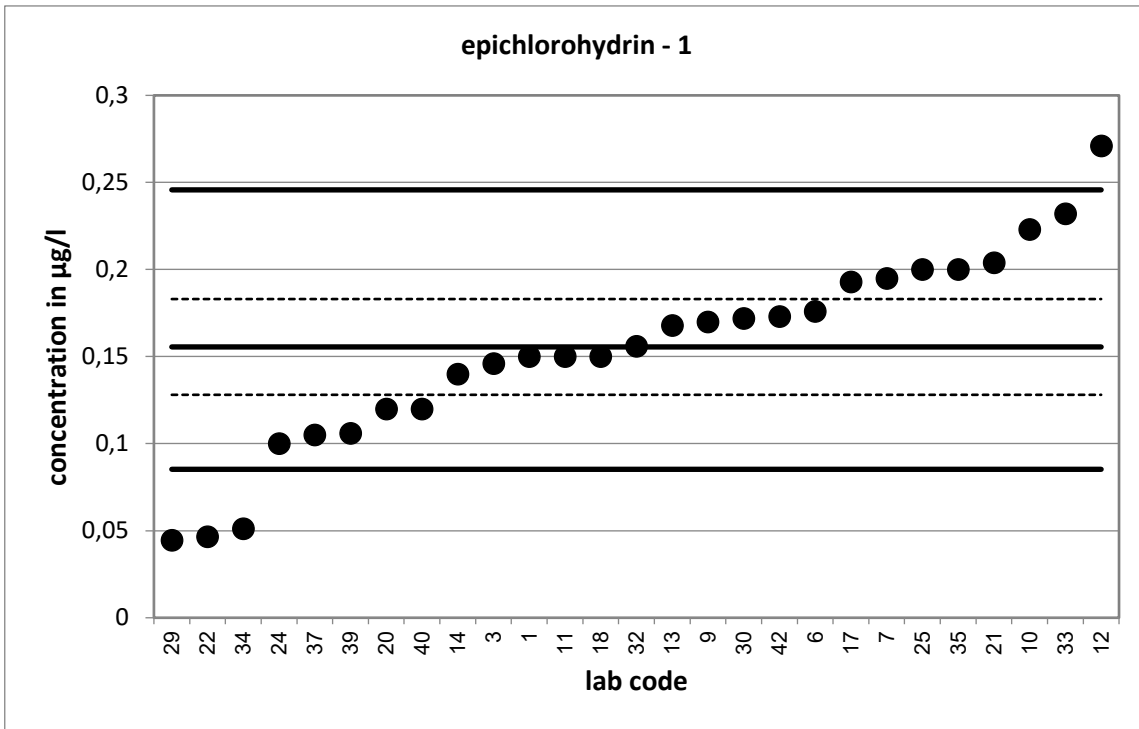


Strongly deviating values are not illustrated.

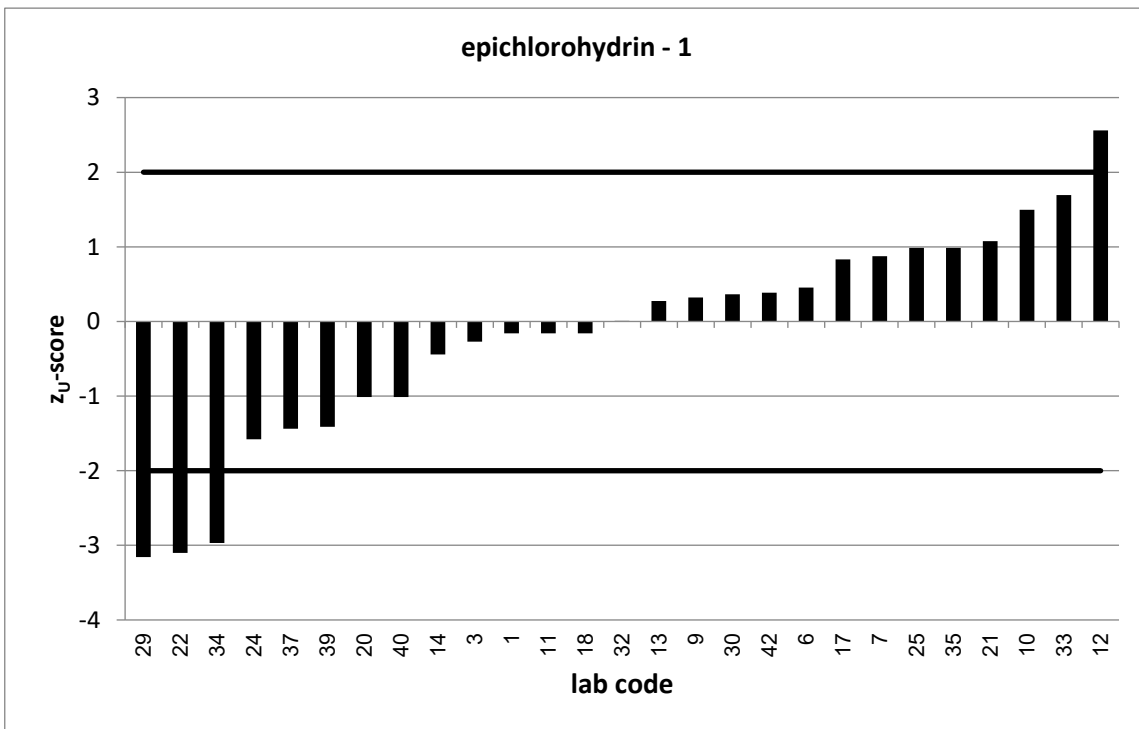
| PT 11/23 - TW S10 | | epichlorohydrin - 1 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,1555 \pm 0,0275 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 0,2457 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,08526 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,15 | | | -0,2 | s |
| 3 | 0,146 | 0,032 | -0,5 | -0,3 | s |
| 6 | 0,176 | 0,097 | 0,4 | 0,5 | s |
| 7 | 0,195 | 0,058 | 1,2 | 0,9 | s |
| 9 | 0,17 | | | 0,3 | s |
| 10 | 0,223 | | | 1,5 | s |
| 11 | 0,15 | 0,02 | -0,3 | -0,2 | s |
| 12 | 0,271 | 0,027 | 6,0 | 2,6 | q |
| 13 | 0,168 | 0,037 | 0,5 | 0,3 | s |
| 14 | 0,14 | 0,05 | -0,5 | -0,4 | s |
| 17 | 0,193 | 7 | 0,0 | 0,8 | s |
| 18 | 0,15 | | | -0,2 | s |
| 20 | 0,12 | | | -1,0 | s |
| 21 | 0,204 | 0,025 | 2,6 | 1,1 | s |
| 22 | 0,0466 | | | -3,1 | u |
| 24 | 0,1 | 0,01 | -3,8 | -1,6 | s |
| 25 | 0,2 | 0,12 | 0,7 | 1,0 | s |
| 29 | 0,0446 | 0,013 | -7,3 | -3,2 | u |
| 30 | 0,172 | 0,011 | 1,1 | 0,4 | s |
| 32 | 0,156 | 0,086 | 0,0 | 0,0 | s |
| 33 | 0,232 | 0,1 | 1,5 | 1,7 | s |
| 34 | 0,0512 | 0,013 | -6,9 | -3,0 | u |
| 35 | 0,2 | 0,108 | 0,8 | 1,0 | s |
| 37 | 0,105 | 0,044 | -1,9 | -1,4 | s |
| 39 | 0,106 | 0,053 | -1,7 | -1,4 | s |
| 40 | 0,12 | | | -1,0 | s |
| 42 | 0,173 | 0,021 | 1,0 | 0,4 | s |

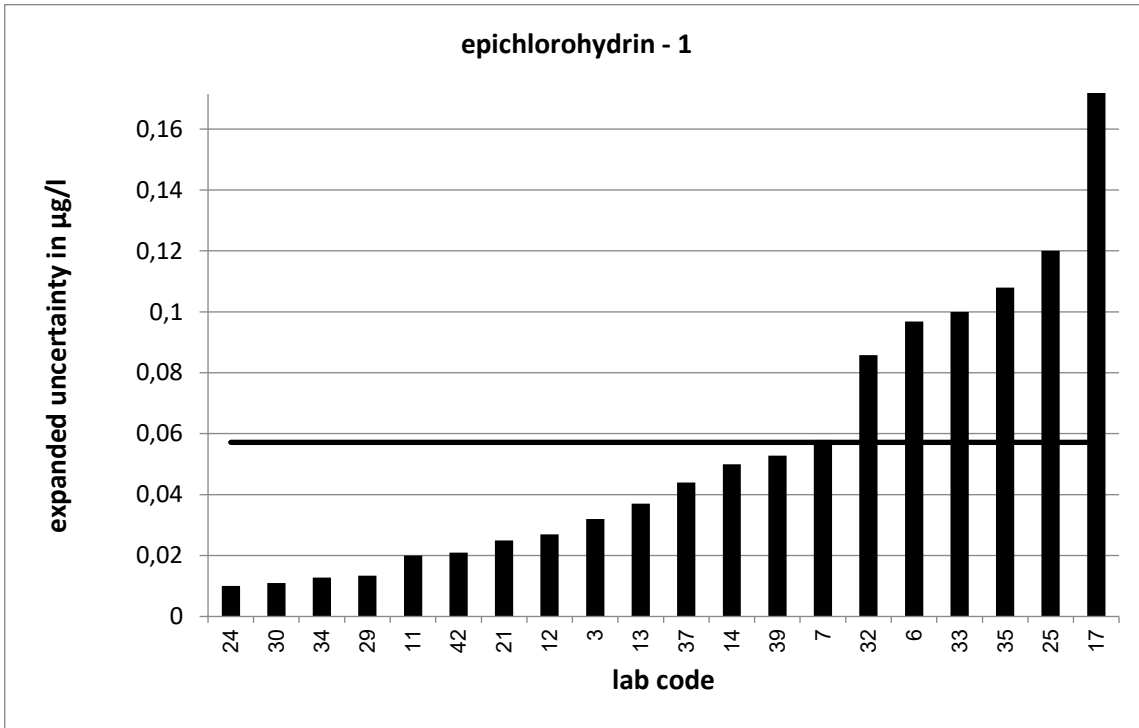
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

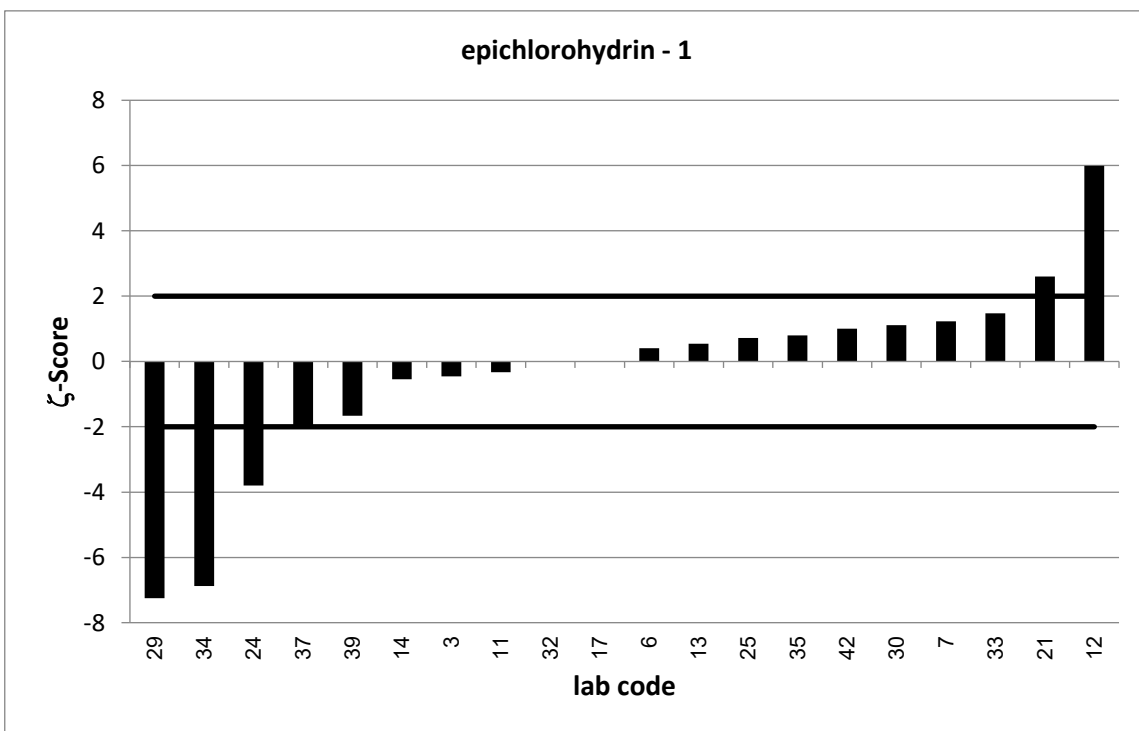


Strongly deviating values are not shown in the diagram.





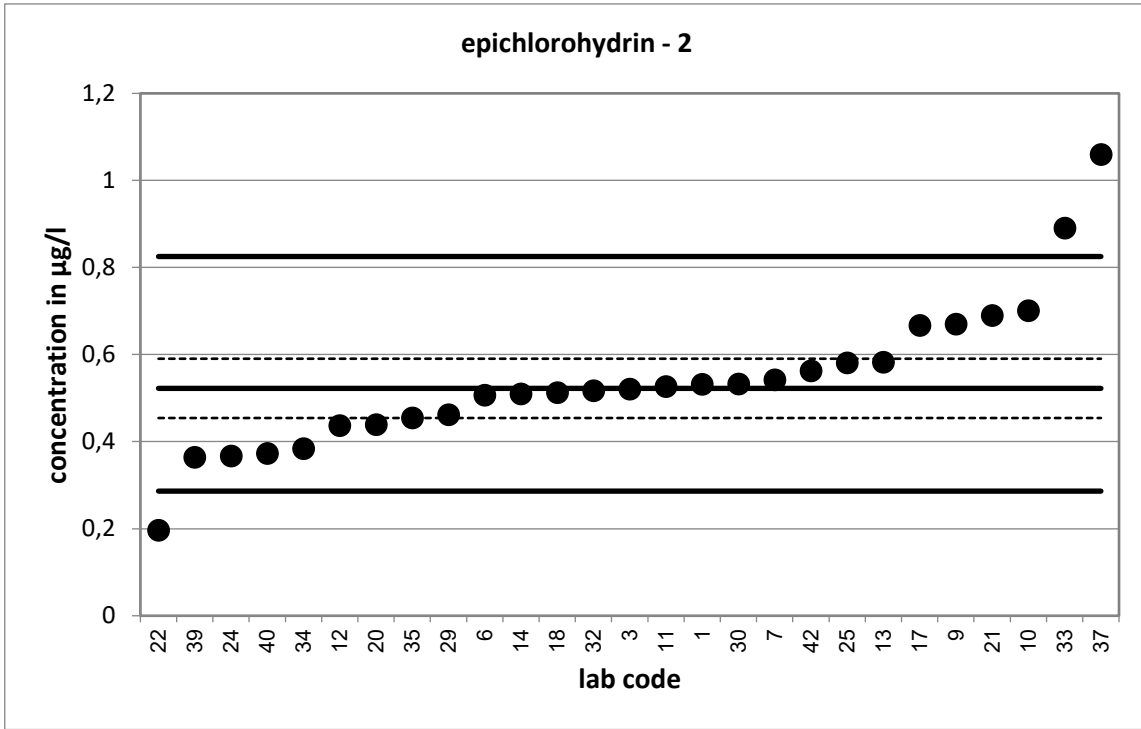
Strongly deviating values are not correctly shown in the diagram.



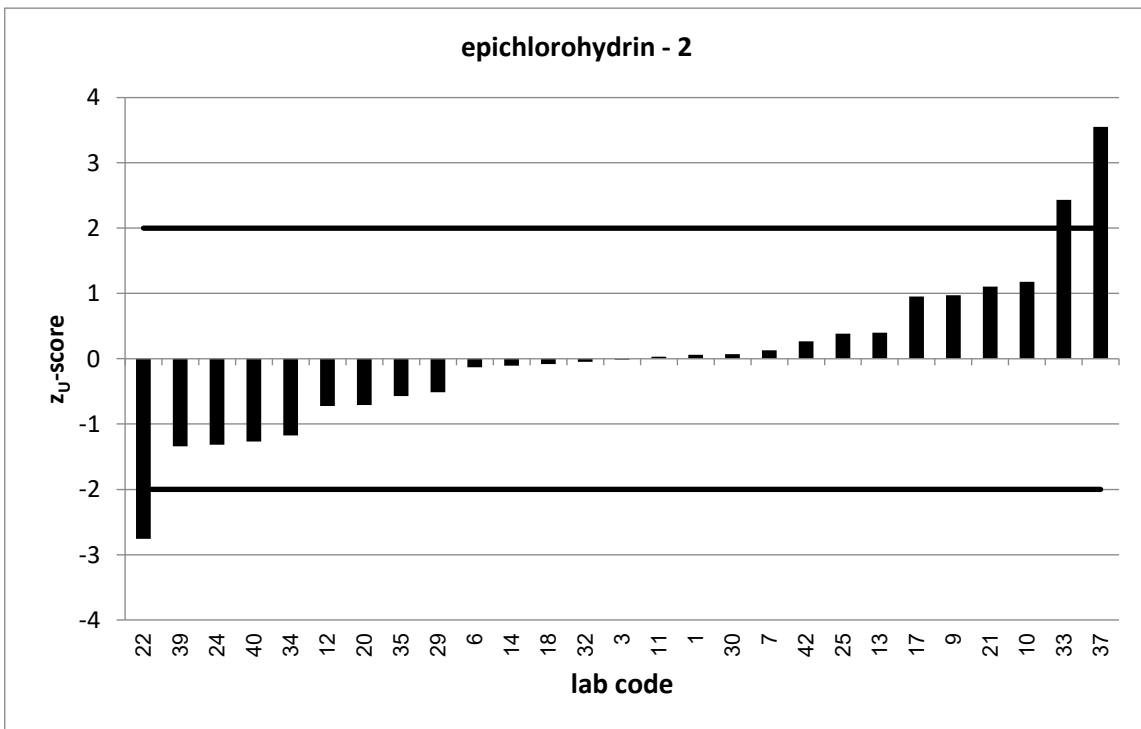
| PT 11/23 - TW S10 | | epichlorohydrin - 2 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,5224 \pm 0,0681 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 0,8253 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,2863 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,532 | | | 0,1 | s |
| 3 | 0,521 | 0,116 | 0,0 | 0,0 | s |
| 6 | 0,507 | 0,279 | -0,1 | -0,1 | s |
| 7 | 0,542 | 0,16 | 0,2 | 0,1 | s |
| 9 | 0,67 | | | 1,0 | s |
| 10 | 0,701 | | | 1,2 | s |
| 11 | 0,527 | 0,07 | 0,1 | 0,0 | s |
| 12 | 0,437 | 0,044 | -2,1 | -0,7 | s |
| 13 | 0,583 | 0,128 | 0,8 | 0,4 | s |
| 14 | 0,51 | 0,15 | -0,2 | -0,1 | s |
| 17 | 0,667 | 7 | 0,0 | 1,0 | s |
| 18 | 0,513 | | | -0,1 | s |
| 20 | 0,439 | | | -0,7 | s |
| 21 | 0,69 | 0,125 | 2,4 | 1,1 | s |
| 22 | 0,197 | | | -2,8 | q |
| 24 | 0,367 | 0,037 | -4,0 | -1,3 | s |
| 25 | 0,581 | 0,14 | 0,8 | 0,4 | s |
| 29 | 0,462 | 0,139 | -0,8 | -0,5 | s |
| 30 | 0,533 | 0,034 | 0,3 | 0,1 | s |
| 32 | 0,517 | 0,284 | 0,0 | 0,0 | s |
| 33 | 0,891 | 0,1 | 6,1 | 2,4 | q |
| 34 | 0,384 | 0,096 | -2,4 | -1,2 | s |
| 35 | 0,455 | 0,245 | -0,5 | -0,6 | s |
| 37 | 1,06 | 0,441 | 2,4 | 3,5 | u |
| 39 | 0,364 | 0,182 | -1,6 | -1,3 | s |
| 40 | 0,373 | | | -1,3 | s |
| 42 | 0,563 | 0,068 | 0,8 | 0,3 | s |

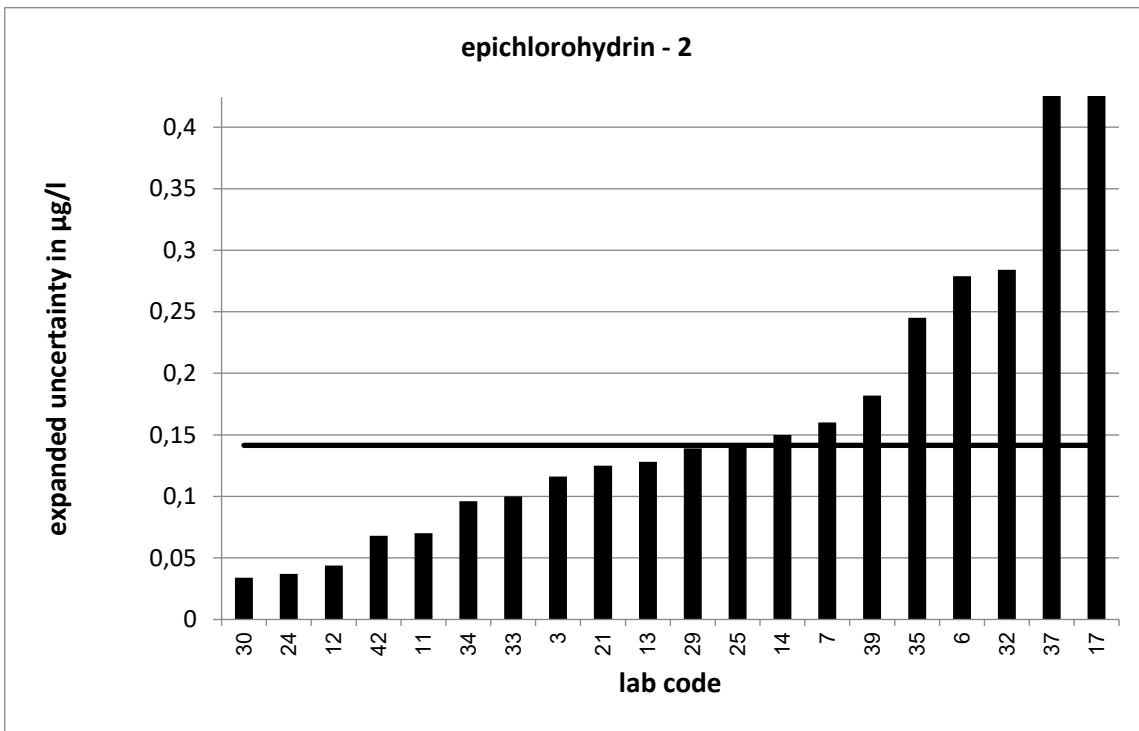
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

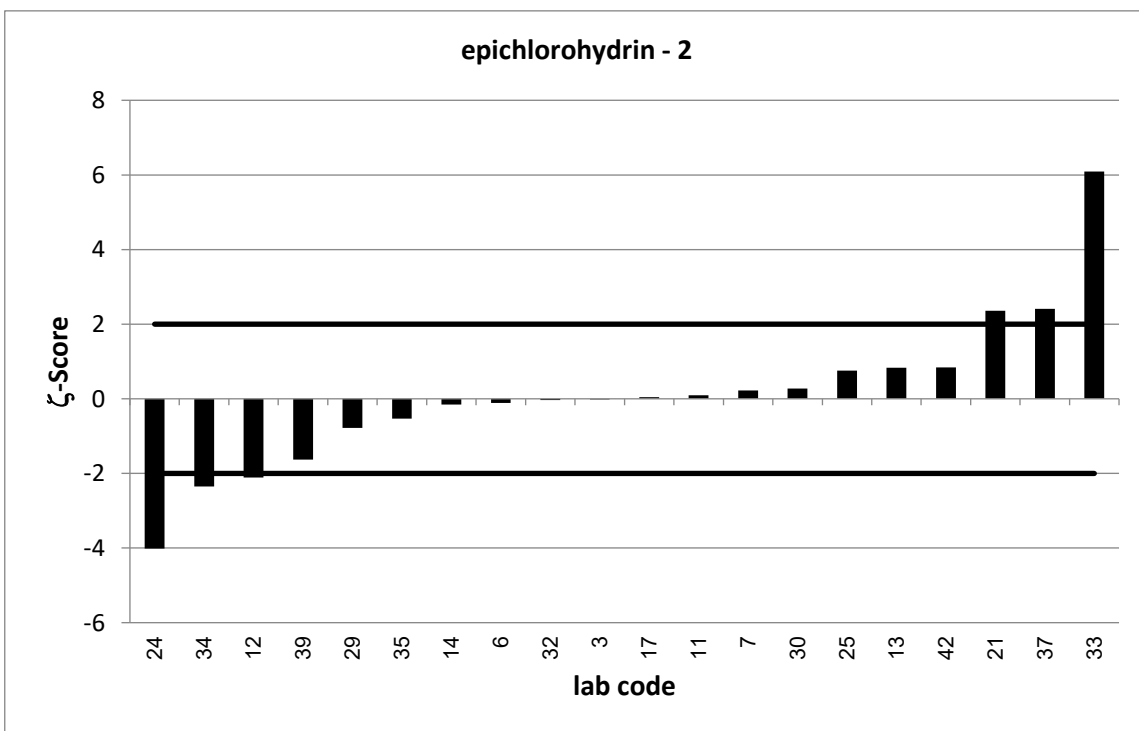


Strongly deviating values are not shown in the diagram.





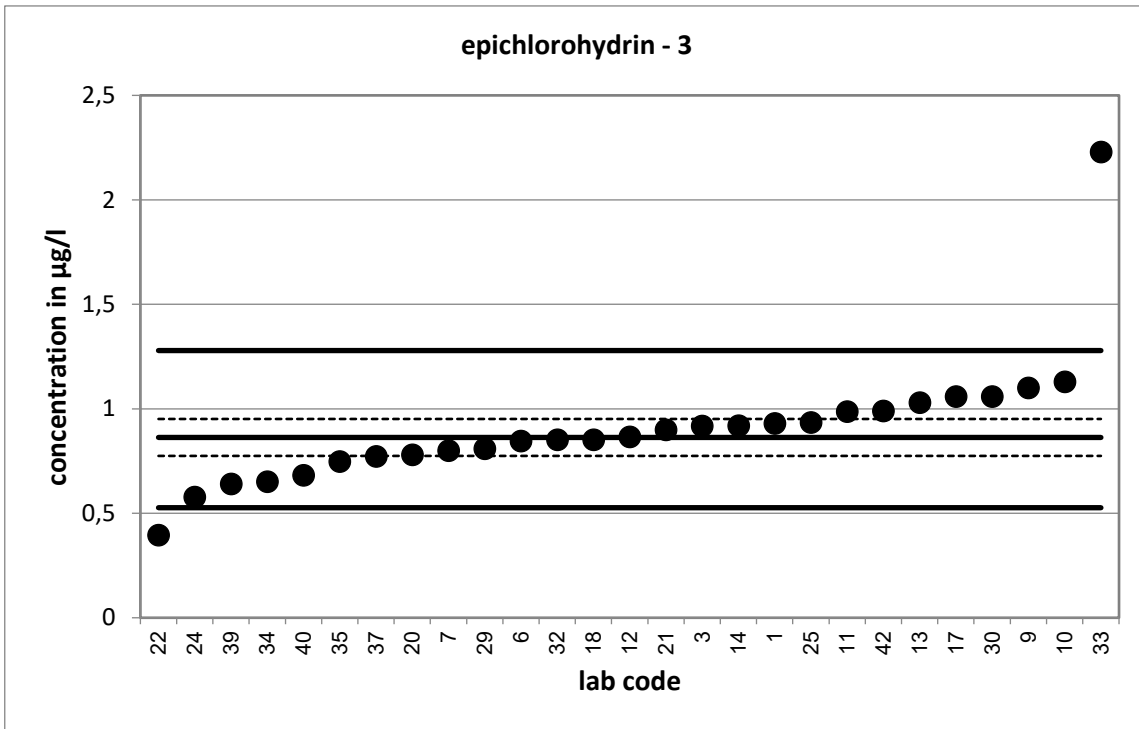
Strongly deviating values are not correctly shown in the diagram.



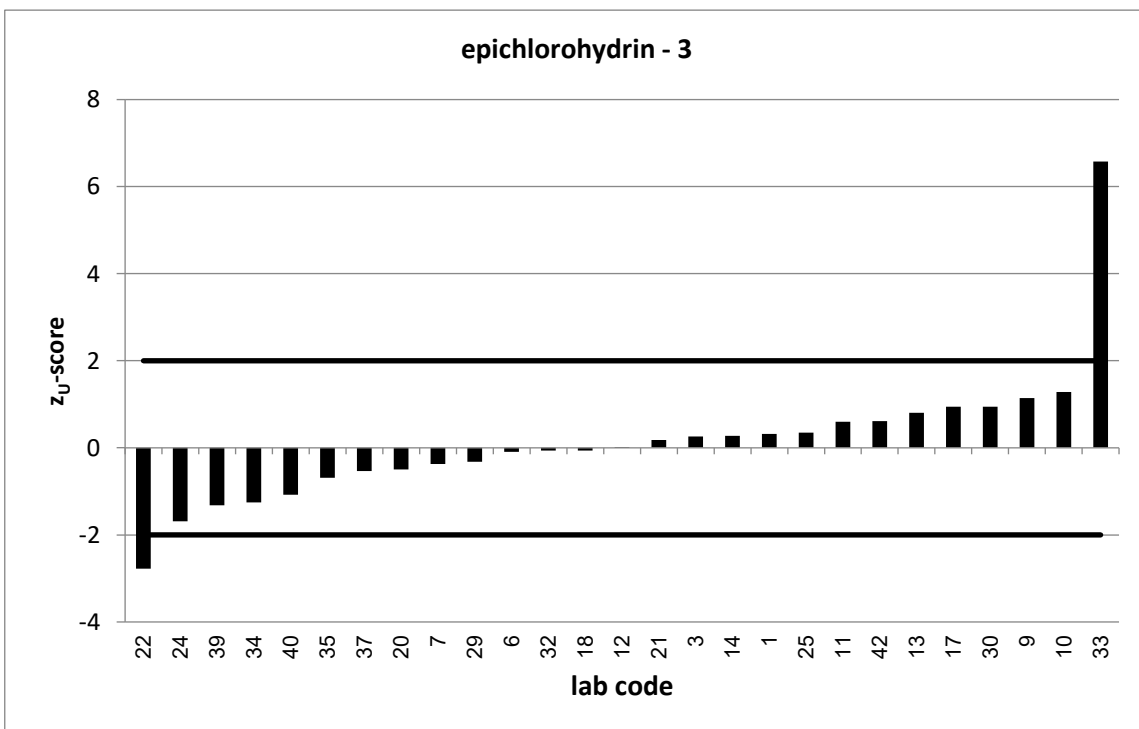
| PT 11/23 - TW S10 | | epichlorohydrin - 3 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,863 \pm 0,0884 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 1,279 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,5267 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,93 | | | 0,3 | s |
| 3 | 0,918 | 0,202 | 0,5 | 0,3 | s |
| 6 | 0,847 | 0,466 | -0,1 | -0,1 | s |
| 7 | 0,8 | 0,236 | -0,5 | -0,4 | s |
| 9 | 1,1 | | | 1,1 | s |
| 10 | 1,13 | | | 1,3 | s |
| 11 | 0,987 | 0,13 | 1,6 | 0,6 | s |
| 12 | 0,867 | 0,073 | 0,1 | 0,0 | s |
| 13 | 1,03 | 0,227 | 1,4 | 0,8 | s |
| 14 | 0,92 | 0,25 | 0,4 | 0,3 | s |
| 17 | 1,059 | 7 | 0,1 | 0,9 | s |
| 18 | 0,853 | | | -0,1 | s |
| 20 | 0,78 | | | -0,5 | s |
| 21 | 0,9 | 0,153 | 0,4 | 0,2 | s |
| 22 | 0,396 | | | -2,8 | q |
| 24 | 0,579 | 0,059 | -5,3 | -1,7 | s |
| 25 | 0,935 | 0,06 | 1,3 | 0,3 | s |
| 29 | 0,809 | 0,243 | -0,4 | -0,3 | s |
| 30 | 1,06 | 0,068 | 3,5 | 0,9 | s |
| 32 | 0,852 | 0,469 | 0,0 | -0,1 | s |
| 33 | 2,23 | 0,5 | 5,4 | 6,6 | u |
| 34 | 0,652 | 0,163 | -2,3 | -1,3 | s |
| 35 | 0,748 | 0,404 | -0,6 | -0,7 | s |
| 37 | 0,773 | 0,322 | -0,5 | -0,5 | s |
| 39 | 0,641 | 0,32 | -1,3 | -1,3 | s |
| 40 | 0,682 | | | -1,1 | s |
| 42 | 0,99 | 0,119 | 1,7 | 0,6 | s |

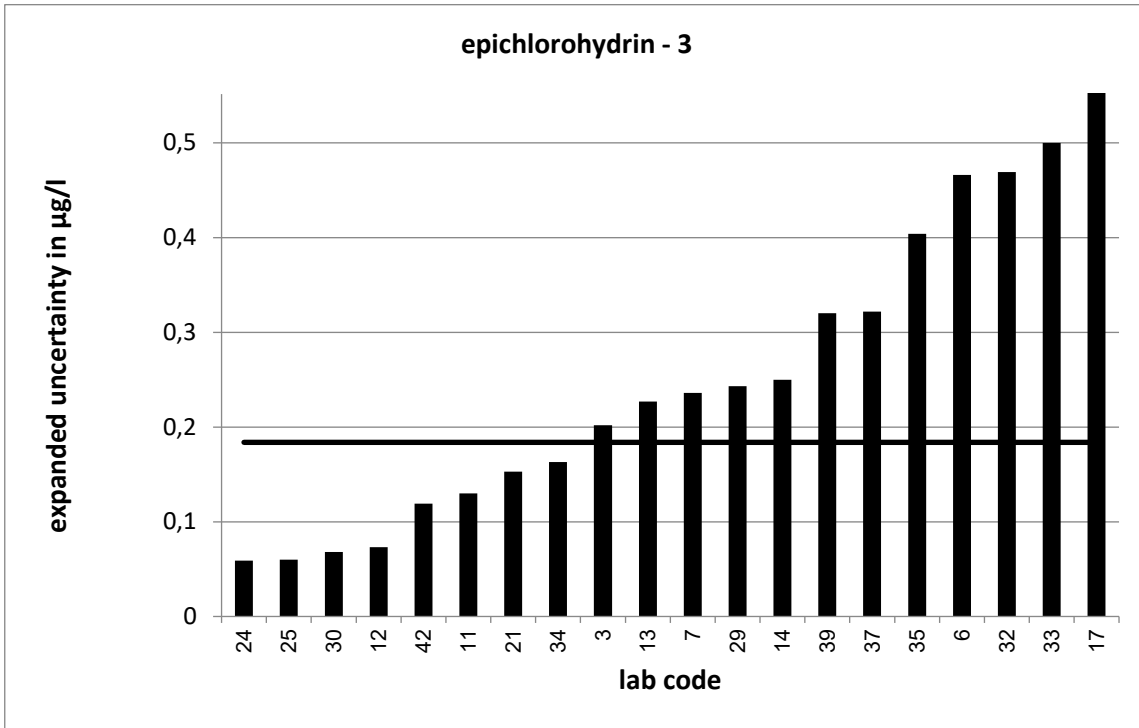
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

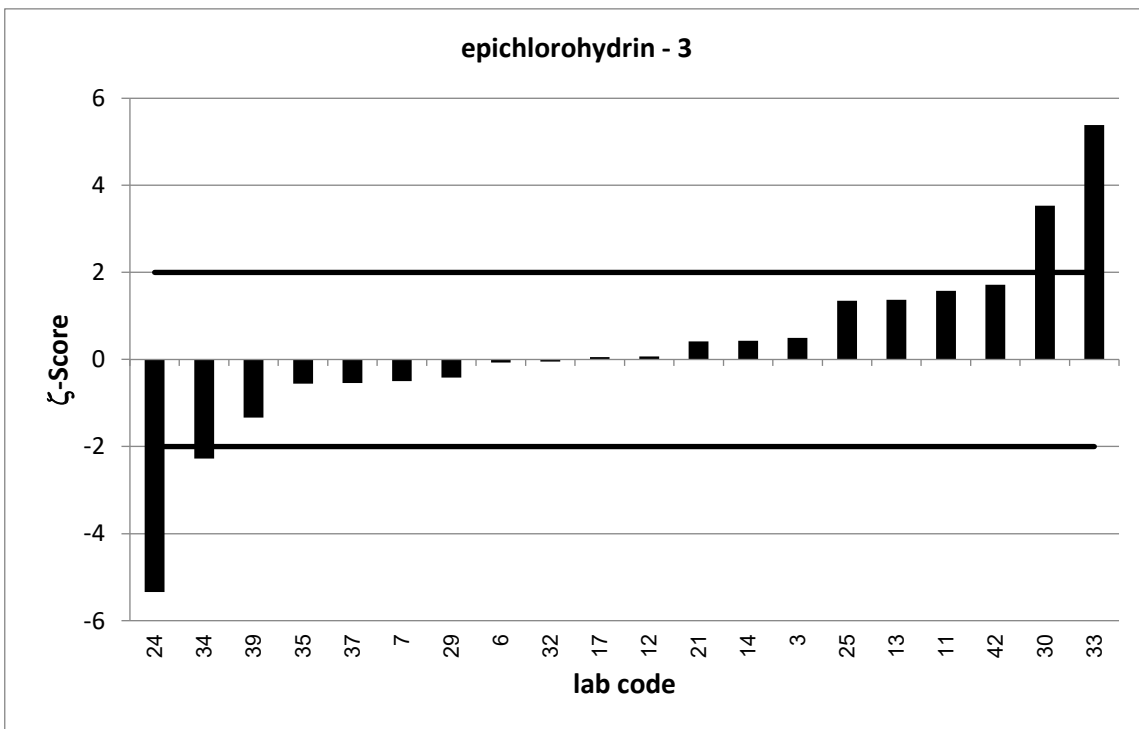


Strongly deviating values are not shown in the diagram.





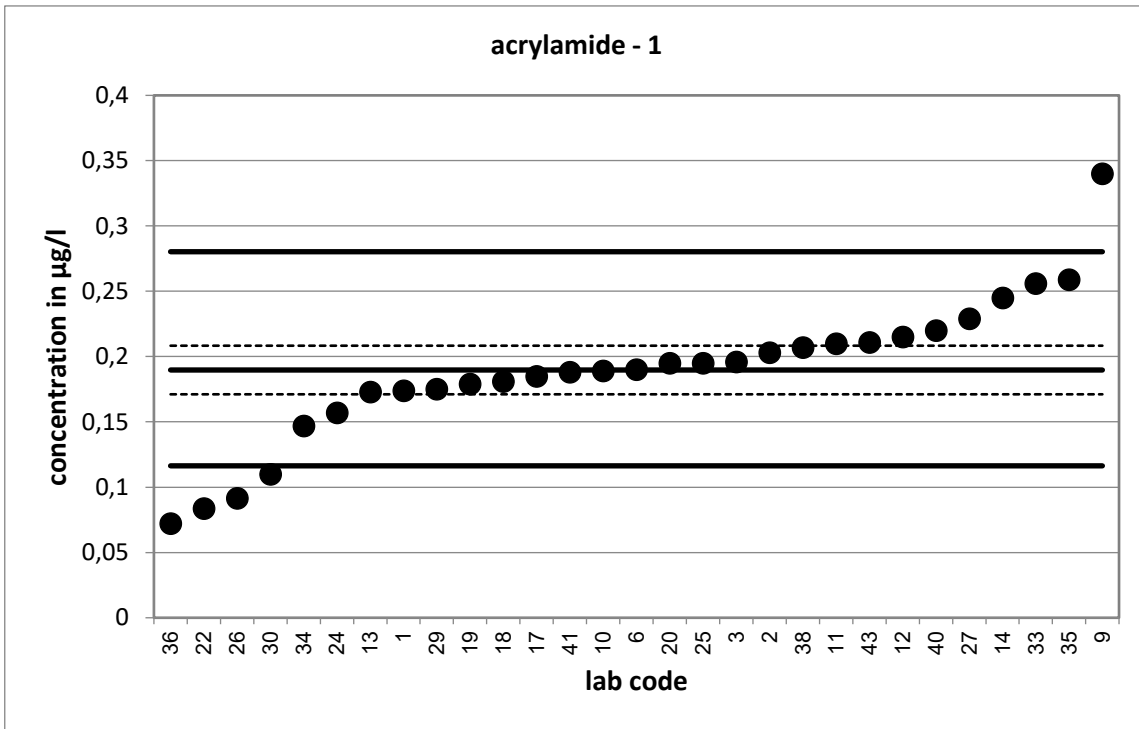
Strongly deviating values are not correctly shown in the diagram.



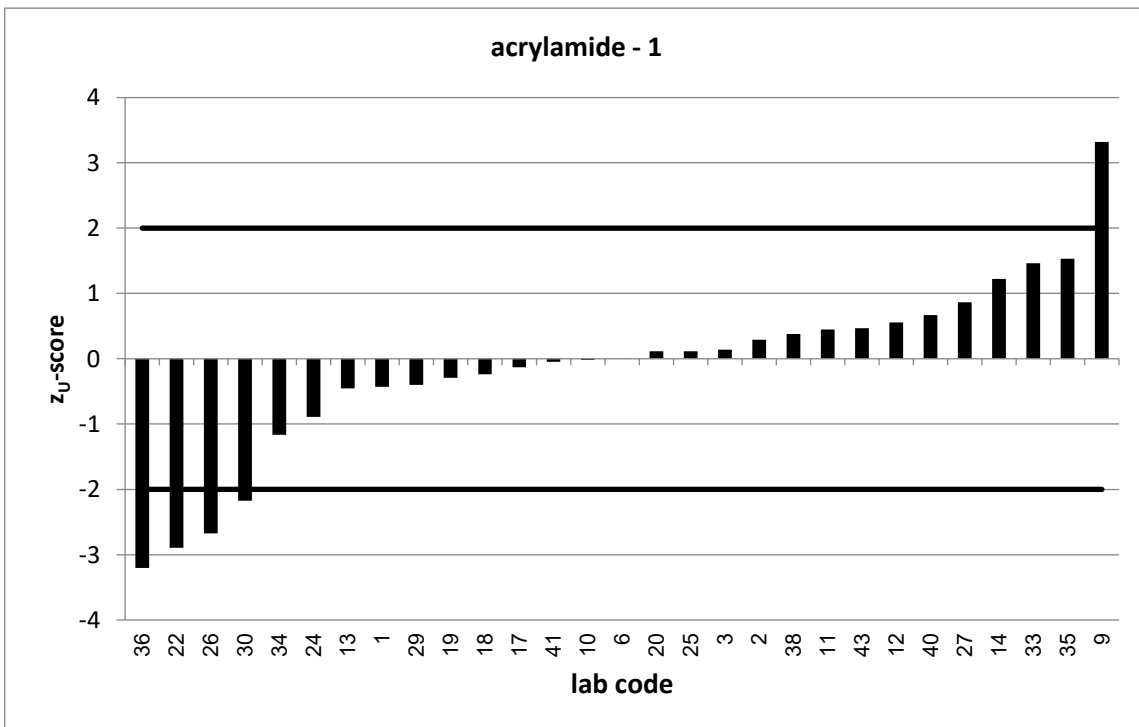
| PT 11/23 - TW S10 | | acrylamide - 1 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,1897 \pm 0,0186 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 0,2803 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,1163 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,174 | | | -0,4 | s |
| 2 | 0,203 | 0,05 | 0,5 | 0,3 | s |
| 3 | 0,196 | 0,086 | 0,1 | 0,1 | s |
| 6 | 0,19 | 0,019 | 0,0 | 0,0 | s |
| 9 | 0,34 | | | 3,3 | u |
| 10 | 0,189 | | | 0,0 | s |
| 11 | 0,21 | 0,04 | 0,9 | 0,4 | s |
| 12 | 0,215 | 0,056 | 0,9 | 0,6 | s |
| 13 | 0,173 | 0,017 | -1,3 | -0,5 | s |
| 14 | 0,245 | 0,061 | 1,7 | 1,2 | s |
| 17 | 0,185 | 5 | 0,0 | -0,1 | s |
| 18 | 0,181 | | | -0,2 | s |
| 19 | 0,179 | 0,011 | -1,0 | -0,3 | s |
| 20 | 0,195 | | | 0,1 | s |
| 22 | 0,0836 | | | -2,9 | q |
| 24 | 0,157 | 0,039 | -1,5 | -0,9 | s |
| 25 | 0,195 | 0,06 | 0,2 | 0,1 | s |
| 26 | 0,0916 | 0,004 | -10,3 | -2,7 | q |
| 27 | 0,229 | 0,05 | 1,5 | 0,9 | s |
| 29 | 0,175 | 0,053 | -0,5 | -0,4 | s |
| 30 | 0,11 | 0,008 | -7,9 | -2,2 | q |
| 33 | 0,256 | 0,05 | 2,5 | 1,5 | s |
| 34 | 0,147 | 0,037 | -2,1 | -1,2 | s |
| 35 | 0,259 | 0,111 | 1,2 | 1,5 | s |
| 36 | 0,0722 | | | -3,2 | u |
| 38 | 0,207 | 0,052 | 0,6 | 0,4 | s |
| 40 | 0,22 | | | 0,7 | s |
| 41 | 0,188 | | | 0,0 | s |
| 43 | 0,211 | | | 0,5 | s |

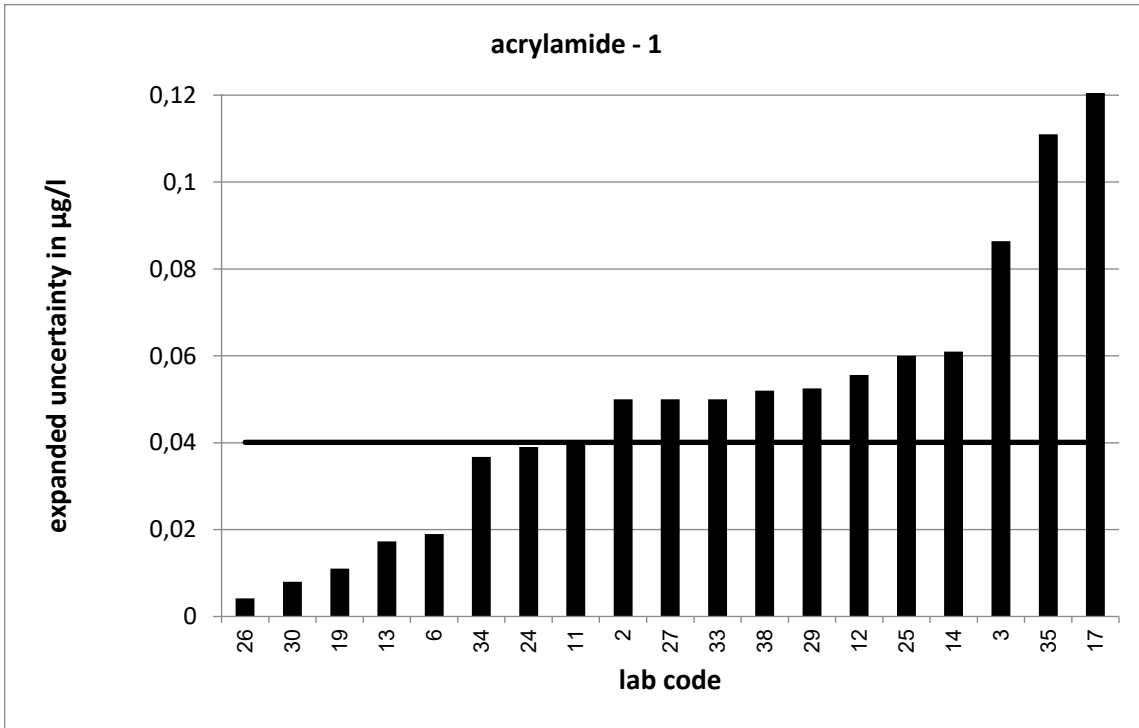
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

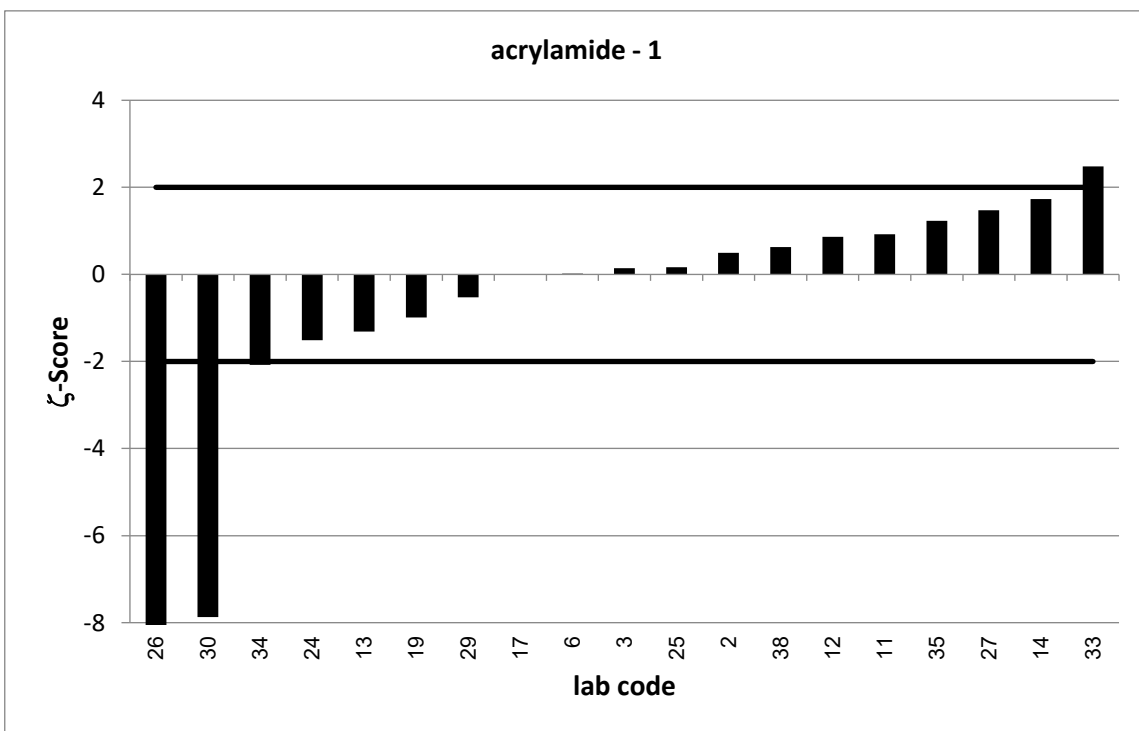


Strongly deviating values are not shown in the diagram.





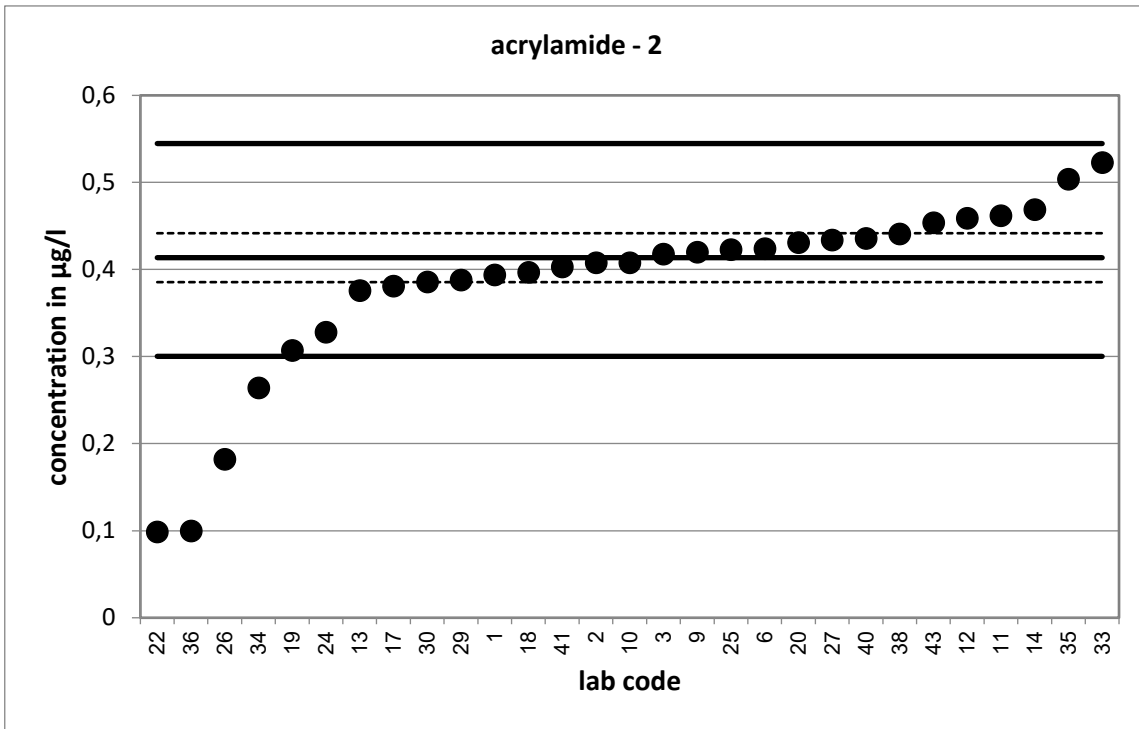
Strongly deviating values are not correctly shown in the diagram.



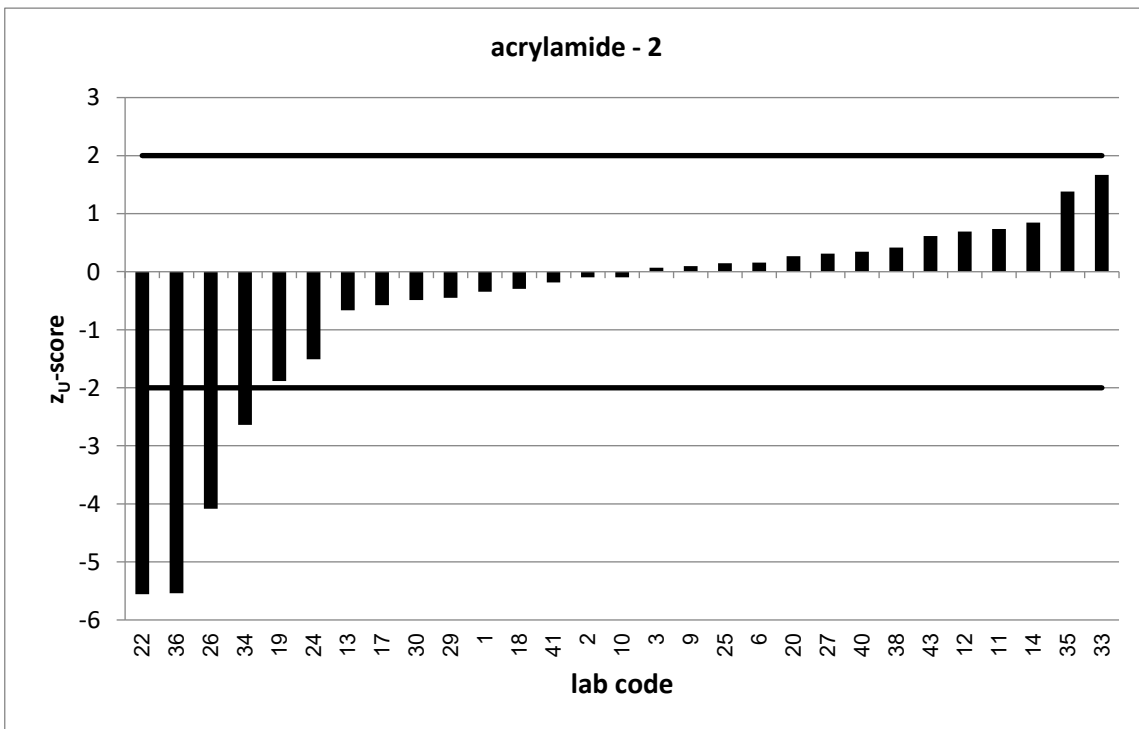
| PT 11/23 - TW S10 | | acrylamide - 2 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,4136 \pm 0,0281 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 0,5447 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,3003 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,394 | | | -0,3 | s |
| 2 | 0,408 | 0,08 | -0,1 | -0,1 | s |
| 3 | 0,418 | 0,184 | 0,0 | 0,1 | s |
| 6 | 0,424 | 0,042 | 0,4 | 0,2 | s |
| 9 | 0,42 | | | 0,1 | s |
| 10 | 0,408 | | | -0,1 | s |
| 11 | 0,462 | 0,085 | 1,1 | 0,7 | s |
| 12 | 0,459 | 0,058 | 1,4 | 0,7 | s |
| 13 | 0,376 | 0,038 | -1,6 | -0,7 | s |
| 14 | 0,469 | 0,12 | 0,9 | 0,8 | s |
| 17 | 0,381 | 5 | 0,0 | -0,6 | s |
| 18 | 0,397 | | | -0,3 | s |
| 19 | 0,307 | 0,019 | -6,3 | -1,9 | s |
| 20 | 0,431 | | | 0,3 | s |
| 22 | 0,0988 | | | -5,6 | u |
| 24 | 0,328 | 0,082 | -2,0 | -1,5 | s |
| 25 | 0,423 | 0,08 | 0,2 | 0,1 | s |
| 26 | 0,1823 | 0,027 | -11,9 | -4,1 | u |
| 27 | 0,434 | 0,1 | 0,4 | 0,3 | s |
| 29 | 0,388 | 0,116 | -0,4 | -0,5 | s |
| 30 | 0,386 | 0,028 | -1,4 | -0,5 | s |
| 33 | 0,523 | 0,1 | 2,1 | 1,7 | s |
| 34 | 0,264 | 0,066 | -4,2 | -2,6 | q |
| 35 | 0,504 | 0,217 | 0,8 | 1,4 | s |
| 36 | 0,0998 | | | -5,5 | u |
| 38 | 0,441 | 0,11 | 0,5 | 0,4 | s |
| 40 | 0,436 | | | 0,3 | s |
| 41 | 0,403 | | | -0,2 | s |
| 43 | 0,454 | | | 0,6 | s |

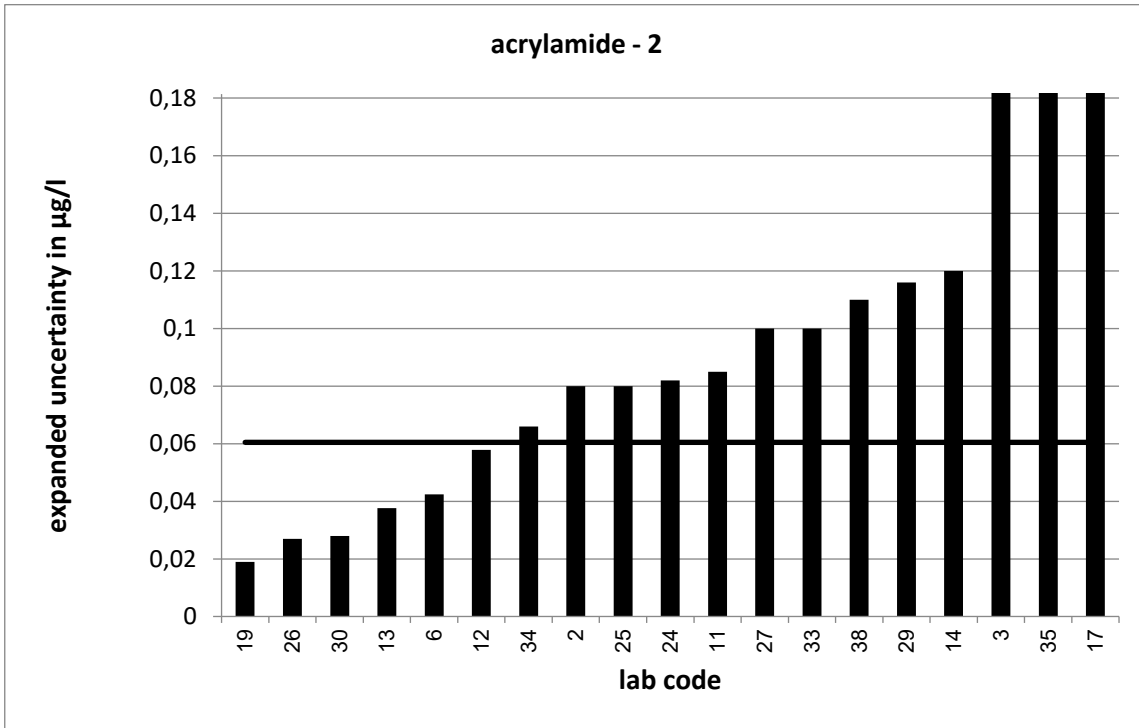
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

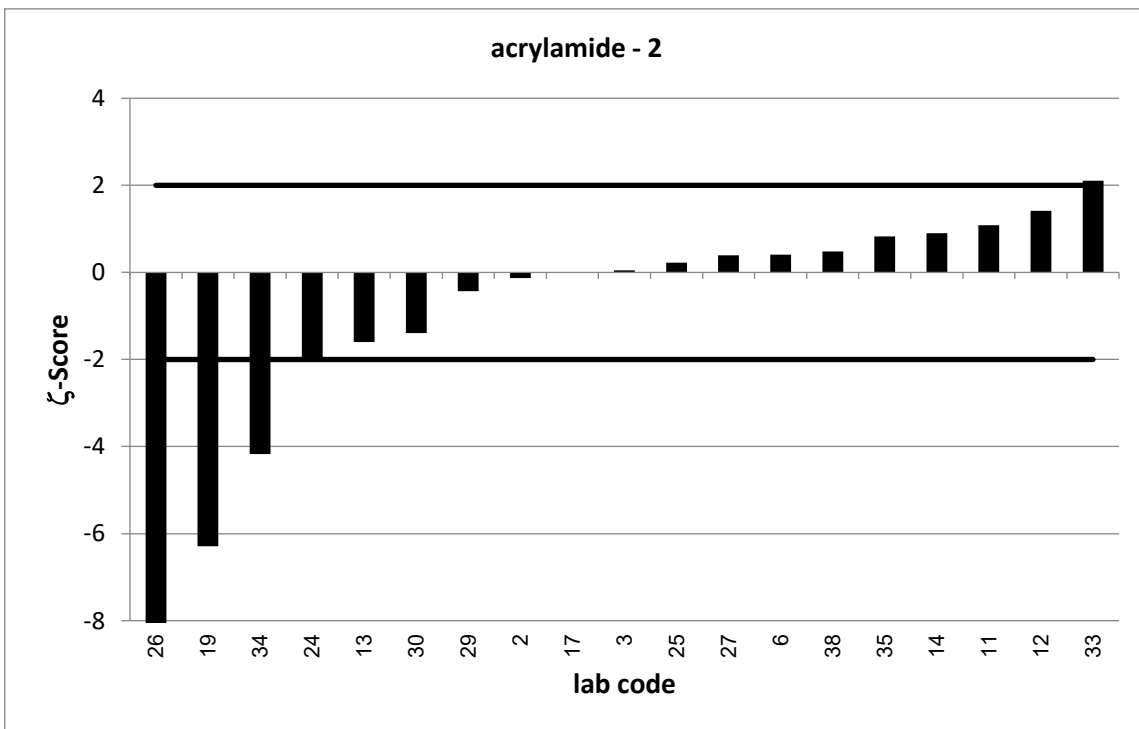


Strongly deviating values are not shown in the diagram.





Strongly deviating values are not correctly shown in the diagram.

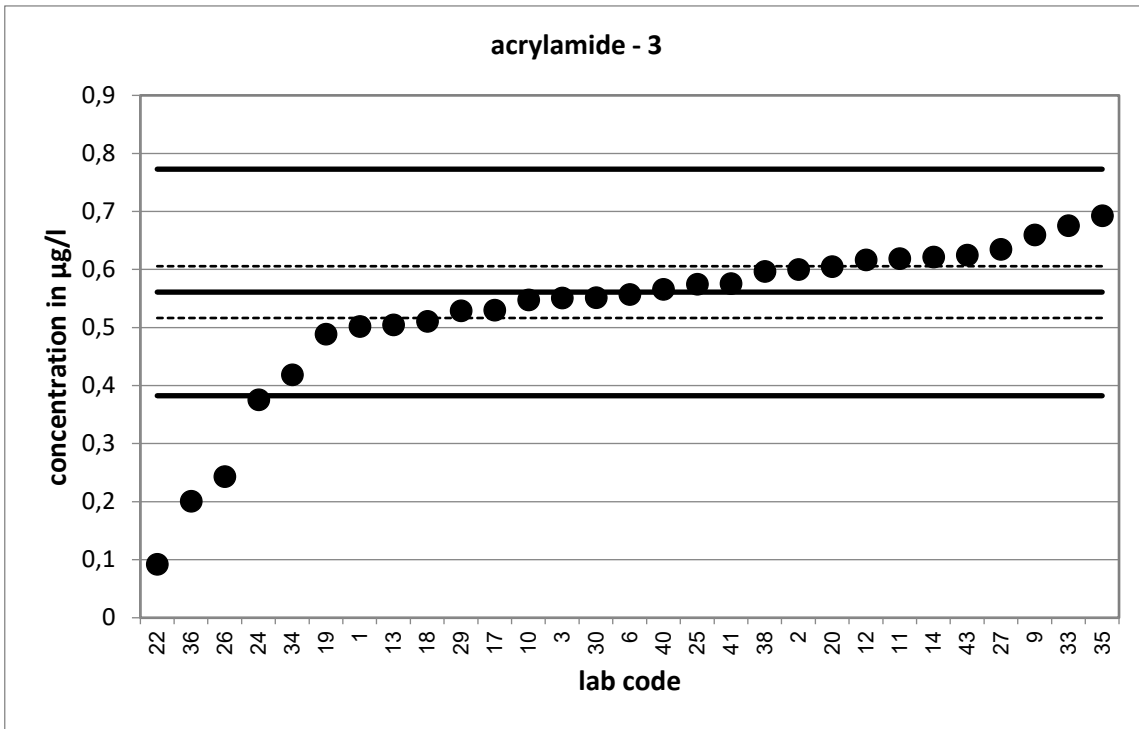


Strongly deviating values are not correctly shown in the diagram.

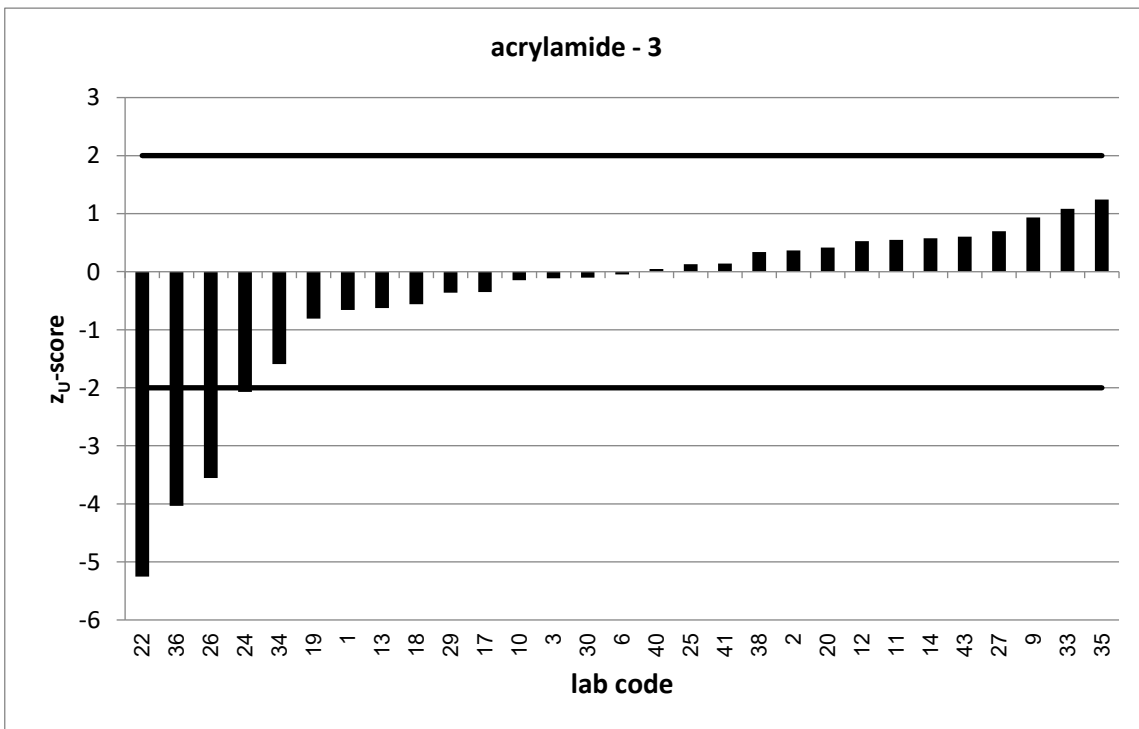
| PT 11/23 - TW S10 | | acrylamide - 3 | | | |
|---|----------------------------|---------------------|---------|-----------------------|------------|
| assigned value [$\mu\text{g/l}$]* | | 0,5611 \pm 0,0446 | | | |
| upper tolerance limit [$\mu\text{g/l}$] | | 0,7729 | | | |
| lower tolerance limit [$\mu\text{g/l}$] | | 0,3825 | | | |
| lab code | result [$\mu\text{g/l}$] | \pm | z-score | Z _U -score | assessm.** |
| 1 | 0,502 | | | -0,7 | s |
| 2 | 0,6 | 0,1 | 0,7 | 0,4 | s |
| 3 | 0,551 | 0,242 | -0,1 | -0,1 | s |
| 6 | 0,557 | 0,056 | -0,1 | 0,0 | s |
| 9 | 0,66 | | | 0,9 | s |
| 10 | 0,548 | | | -0,1 | s |
| 11 | 0,619 | 0,11 | 1,0 | 0,5 | s |
| 12 | 0,617 | 0,092 | 1,1 | 0,5 | s |
| 13 | 0,505 | 0,051 | -1,7 | -0,6 | s |
| 14 | 0,622 | 0,16 | 0,7 | 0,6 | s |
| 17 | 0,53 | 5 | 0,0 | -0,3 | s |
| 18 | 0,511 | | | -0,6 | s |
| 19 | 0,489 | 0,029 | -2,7 | -0,8 | s |
| 20 | 0,605 | | | 0,4 | s |
| 22 | 0,0922 | | | -5,3 | u |
| 24 | 0,376 | 0,037 | -6,4 | -2,1 | q |
| 25 | 0,575 | 0,08 | 0,3 | 0,1 | s |
| 26 | 0,2436 | 0,033 | -11,4 | -3,6 | u |
| 27 | 0,635 | 0,1 | 1,4 | 0,7 | s |
| 29 | 0,529 | 0,159 | -0,4 | -0,4 | s |
| 30 | 0,552 | 0,04 | -0,3 | -0,1 | s |
| 33 | 0,676 | 0,1 | 2,1 | 1,1 | s |
| 34 | 0,419 | 0,105 | -2,5 | -1,6 | s |
| 35 | 0,693 | 0,298 | 0,9 | 1,2 | s |
| 36 | 0,201 | | | -4,0 | u |
| 38 | 0,597 | 0,149 | 0,5 | 0,3 | s |
| 40 | 0,566 | | | 0,0 | s |
| 41 | 0,576 | | | 0,1 | s |
| 43 | 0,625 | | | 0,6 | s |

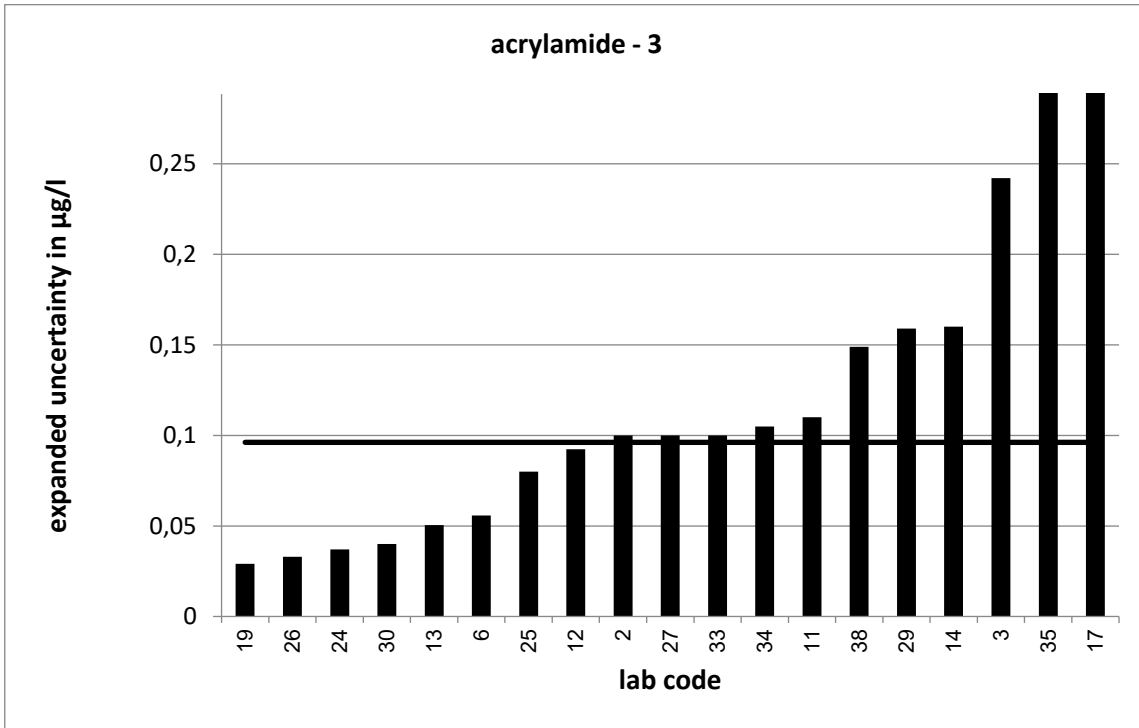
* The stated uncertainty of the assigned value is the expanded uncertainty with a coverage factor $k=2$ corresponding to a confidence level of about 95%

** s = satisfactory, q = questionable, u = unsatisfactory

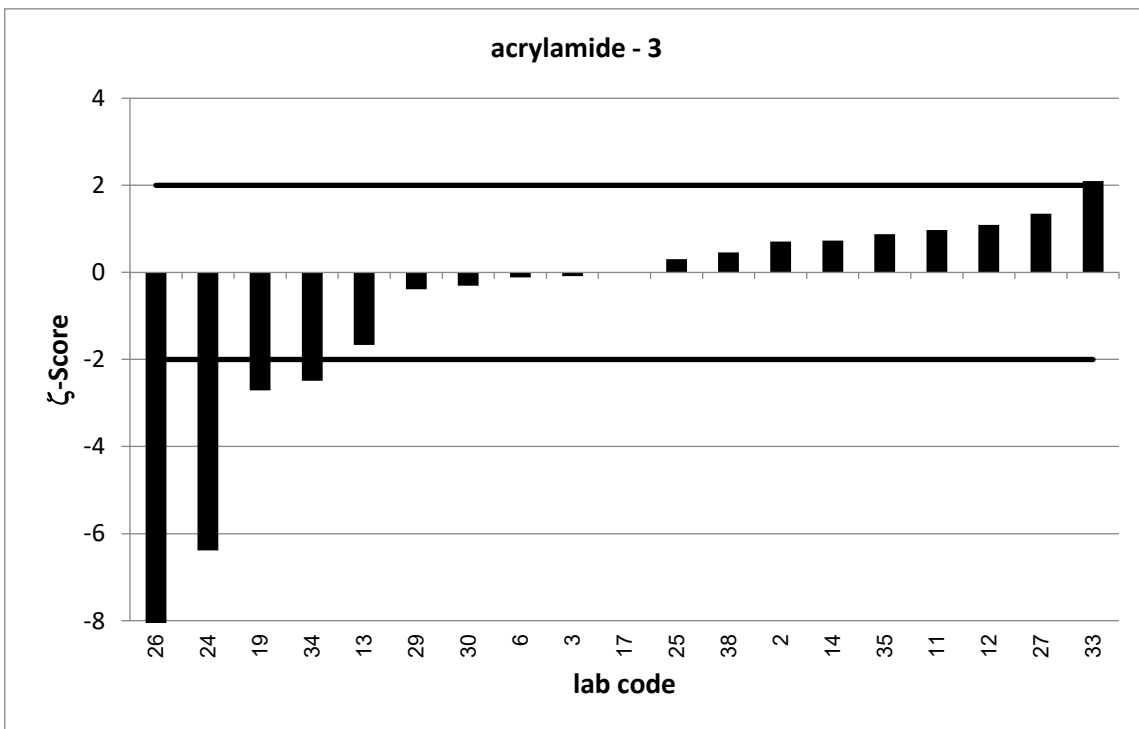


Strongly deviating values are not shown in the diagram.





Strongly deviating values are not correctly shown in the diagram.



Strongly deviating values are not correctly shown in the diagram.